

FIG. 1

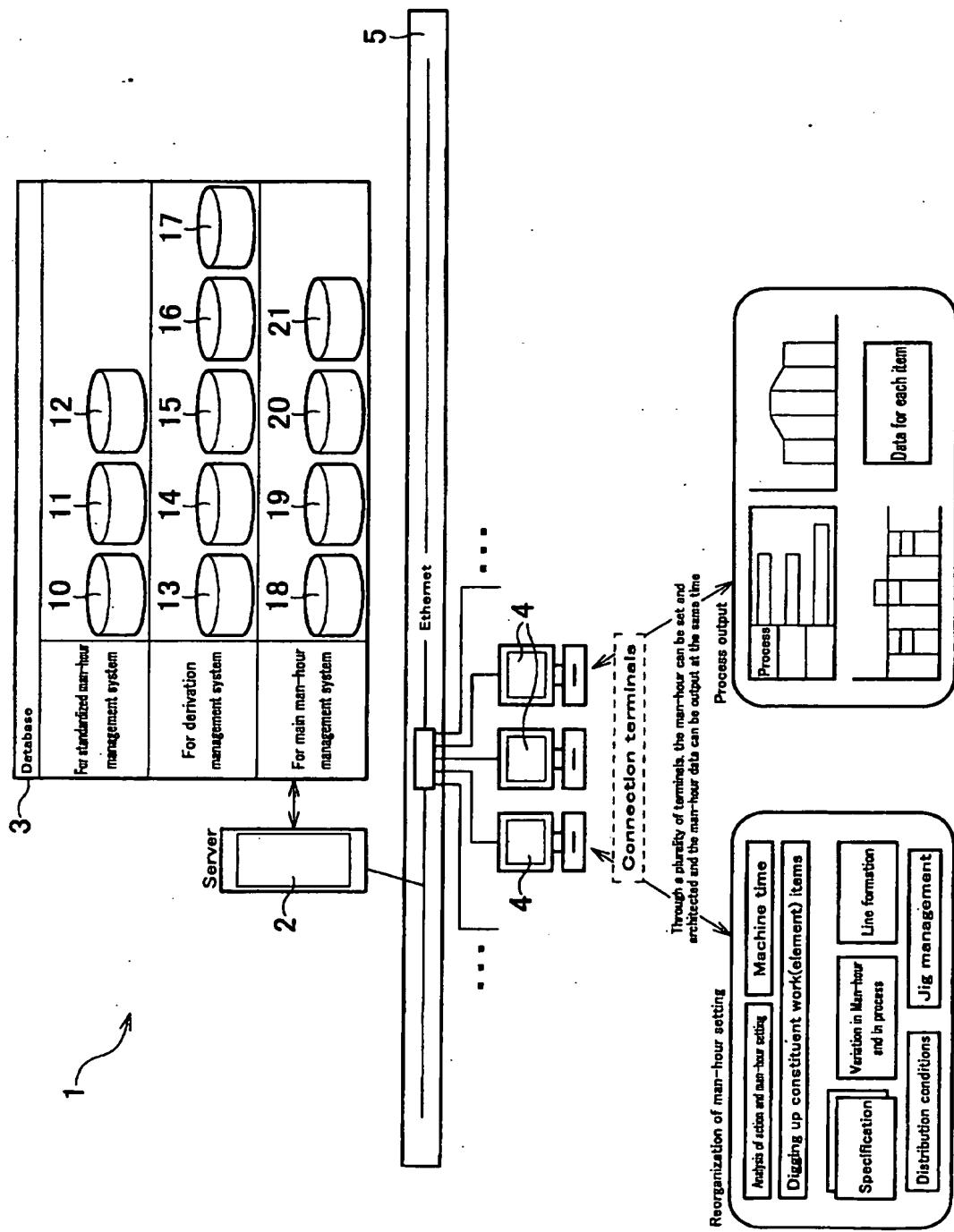


FIG. 2

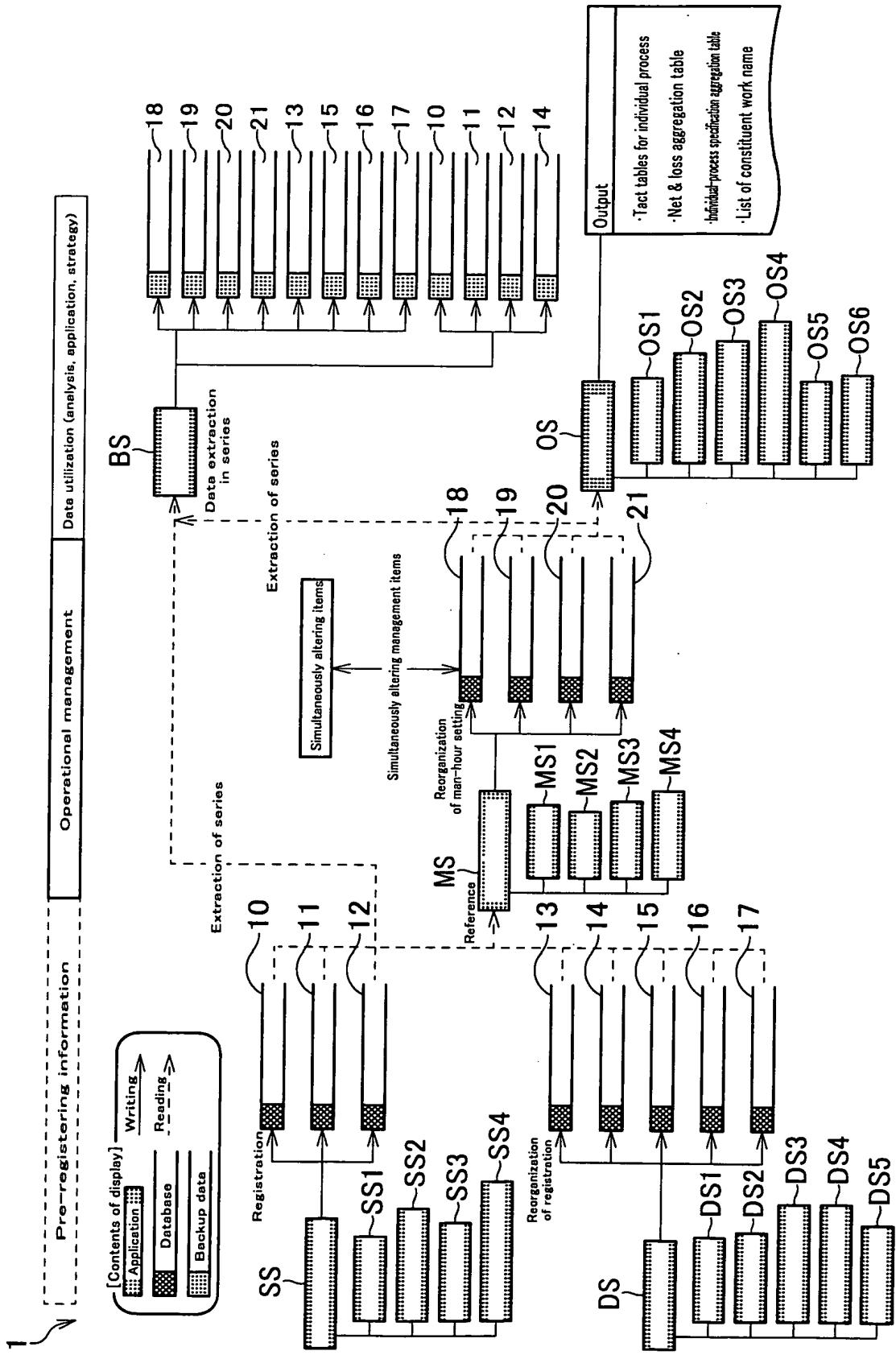


FIG. 3

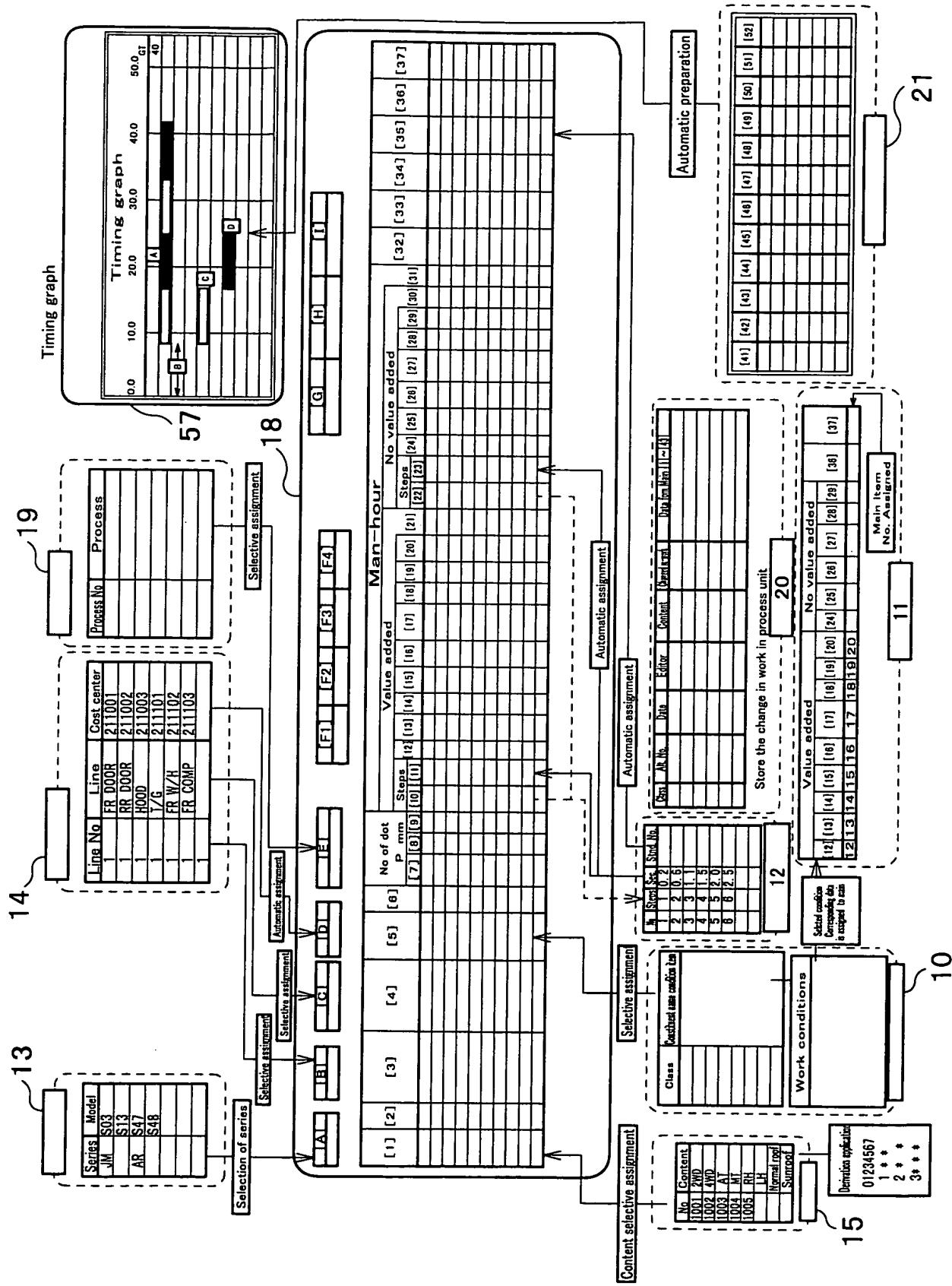


FIG. 4

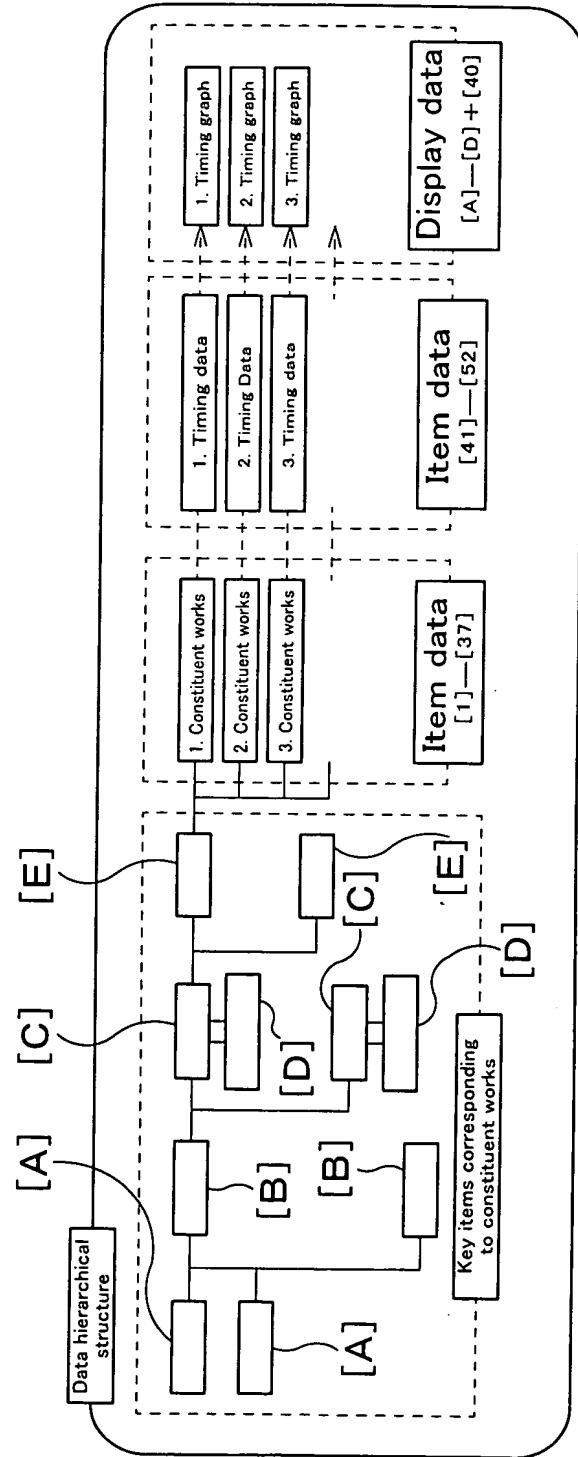


FIG.5

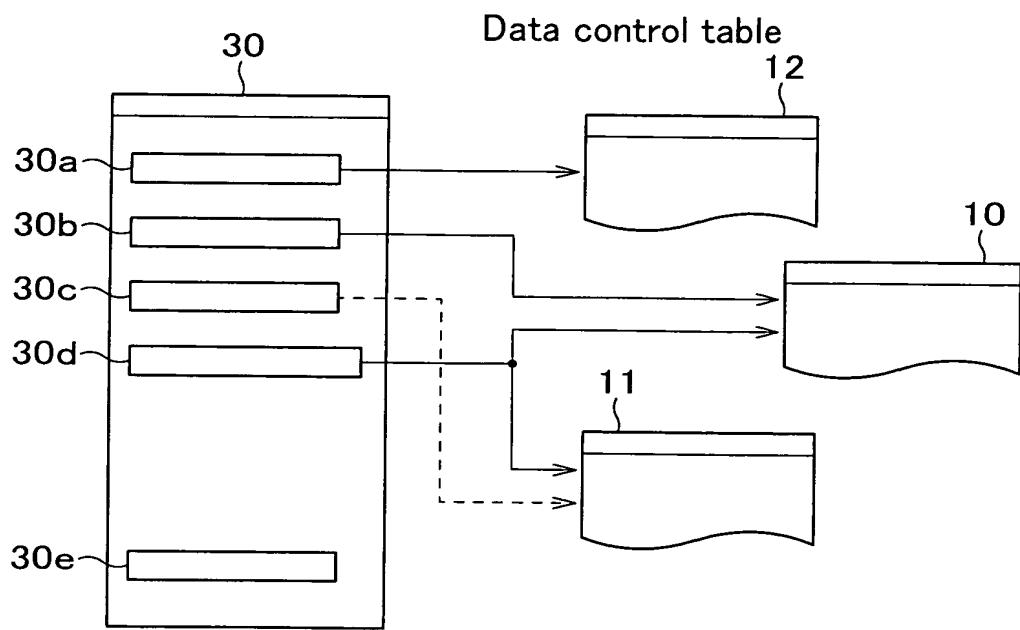


FIG. 6

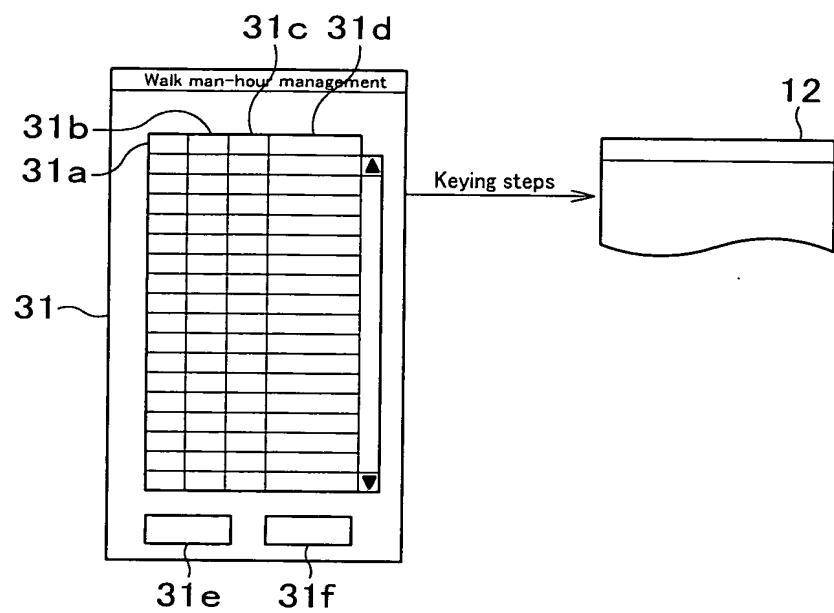


FIG. 7A

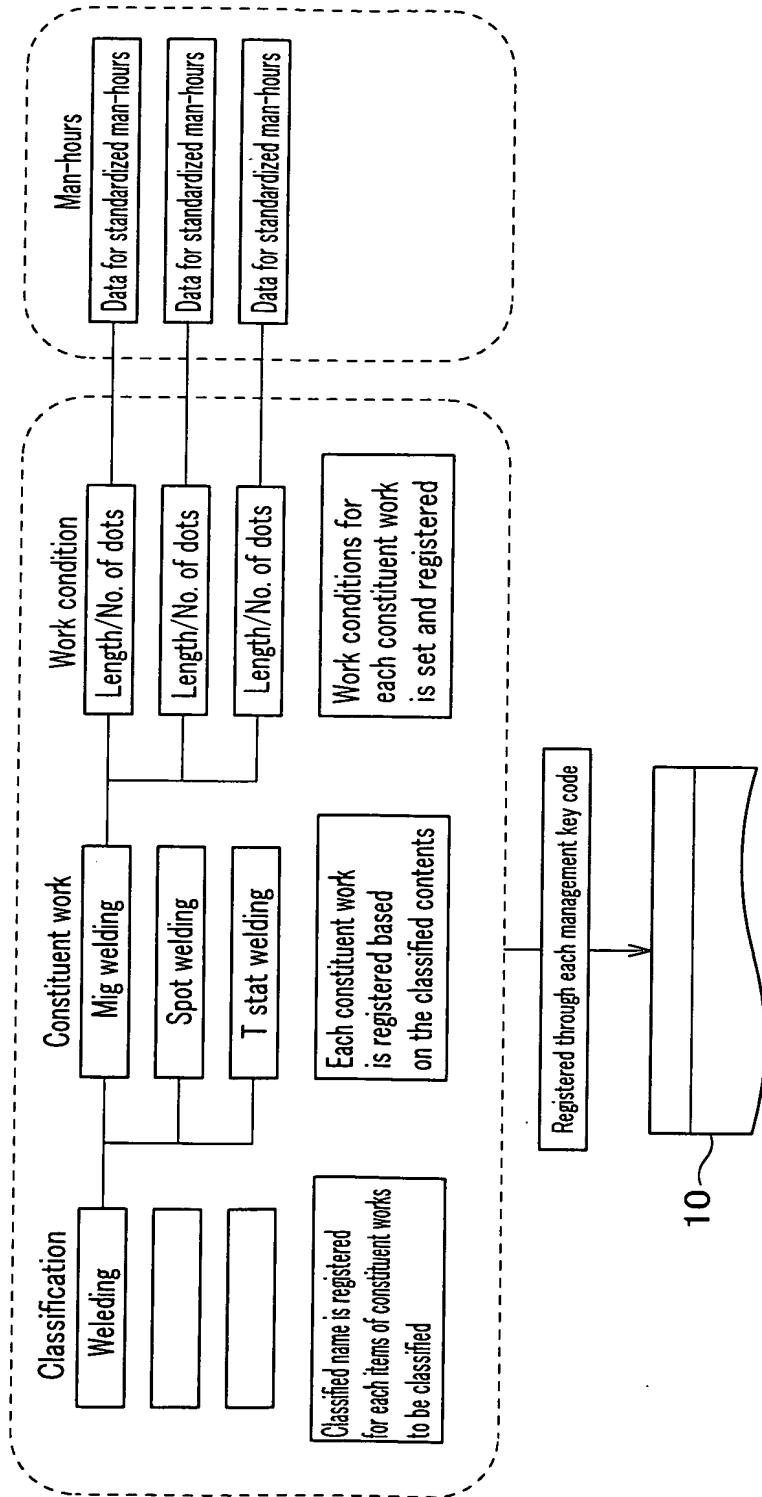


FIG. 7B

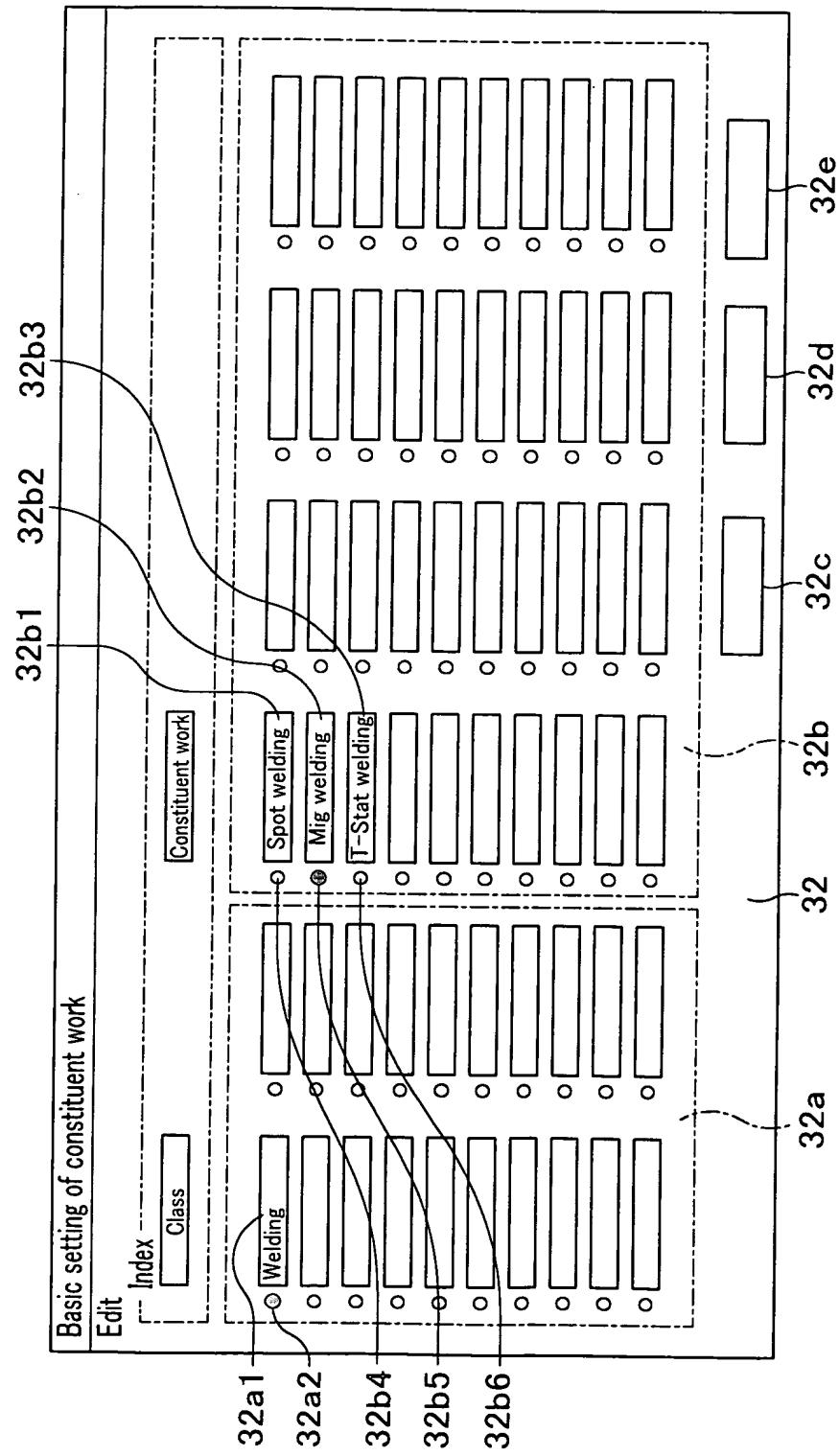


FIG. 7C

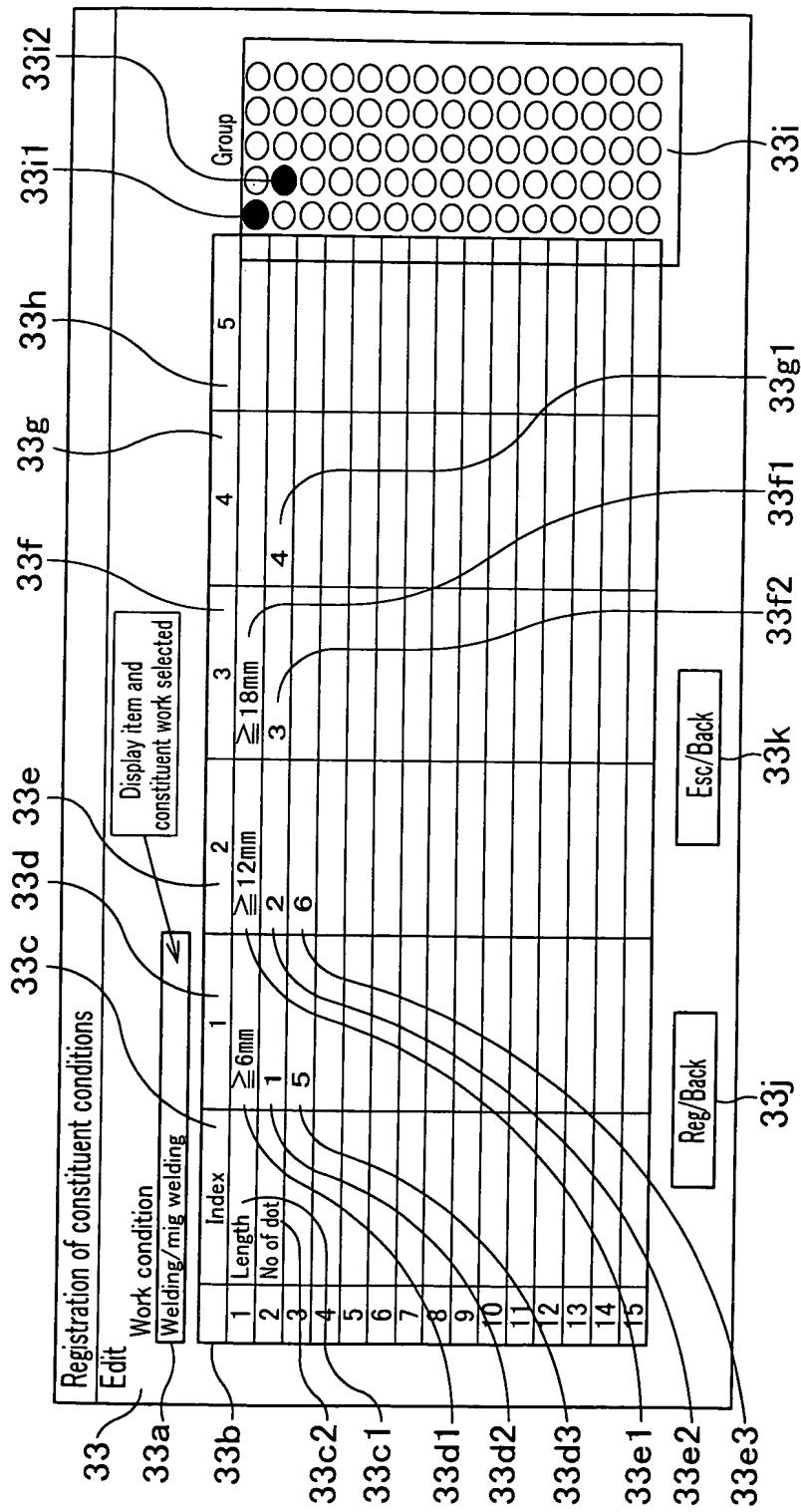


FIG. 8

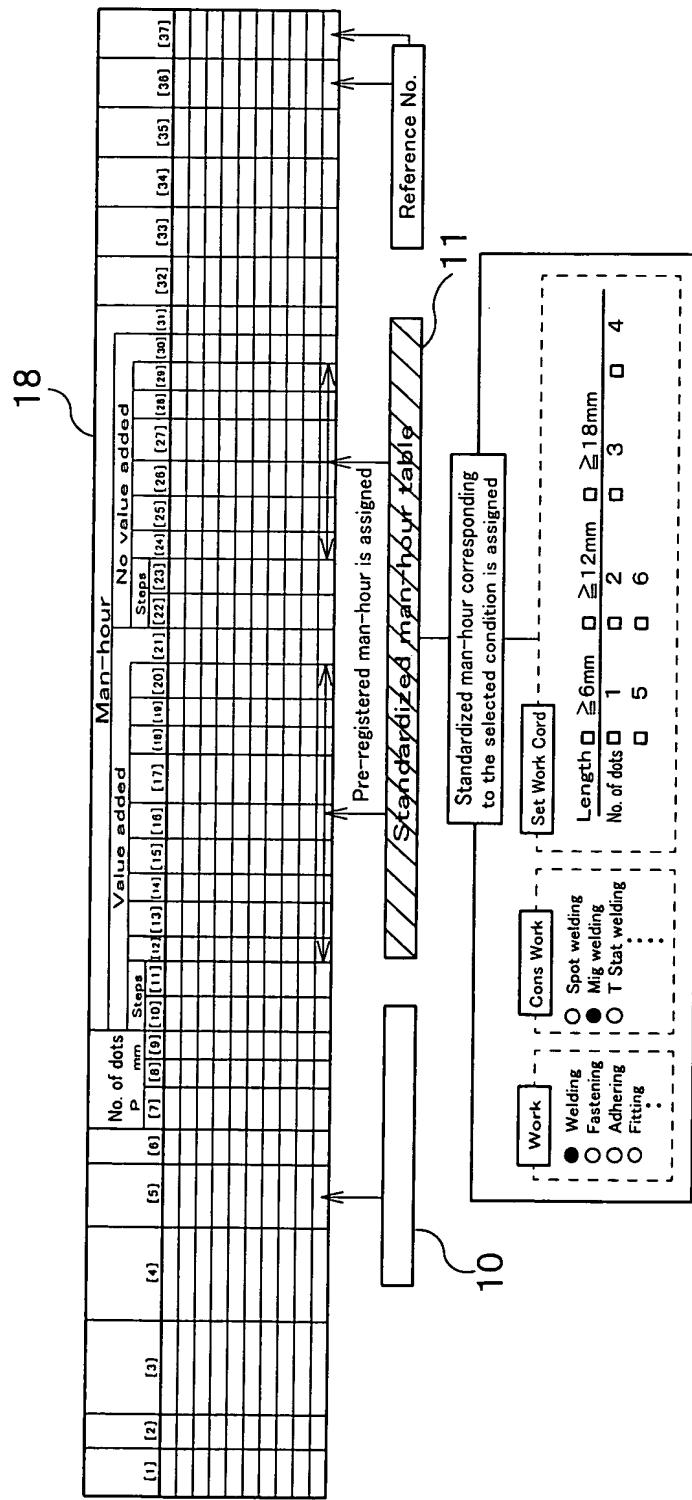


FIG.9A

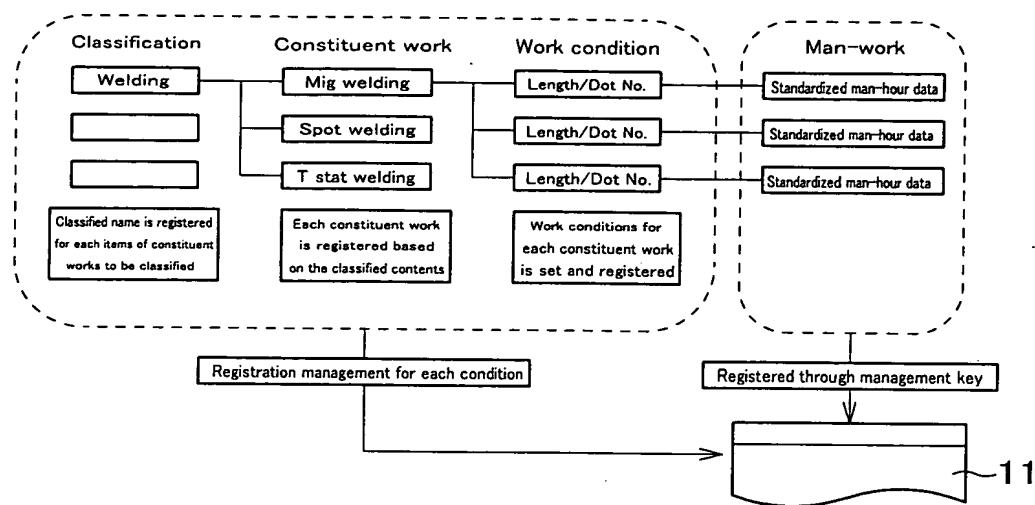


FIG.9B

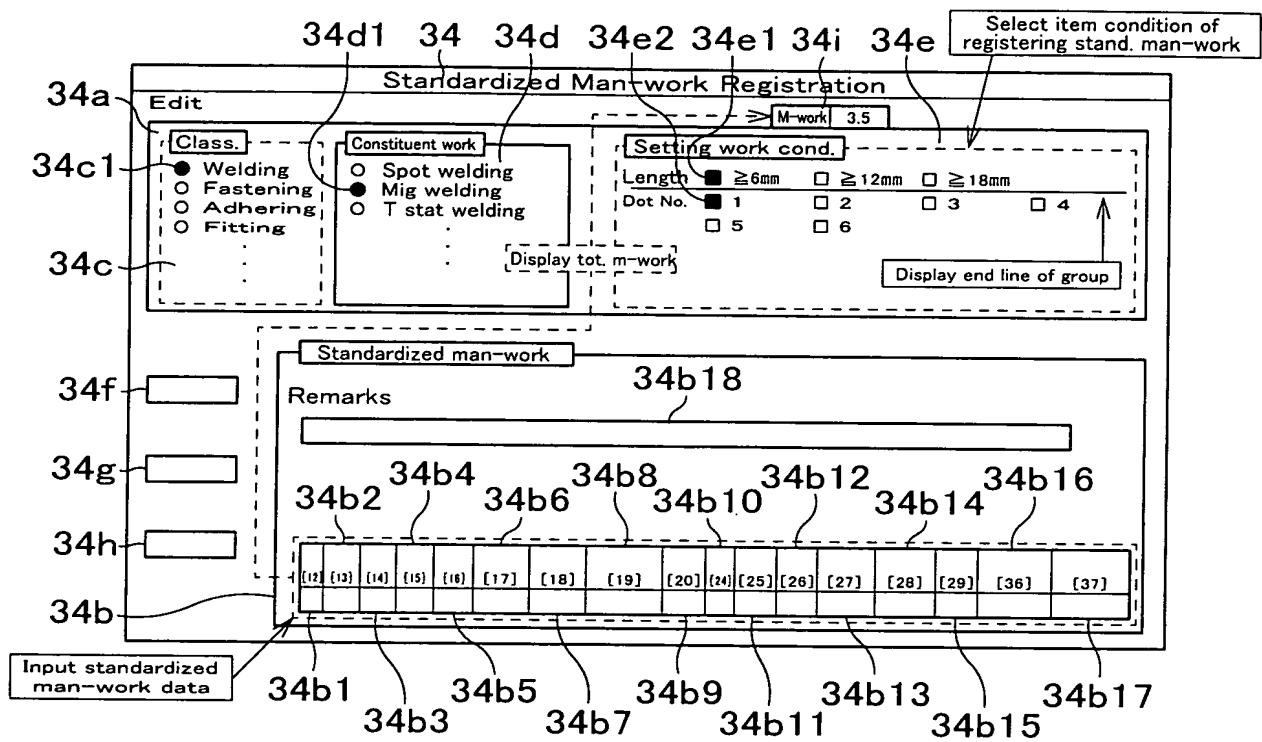


FIG. 10A

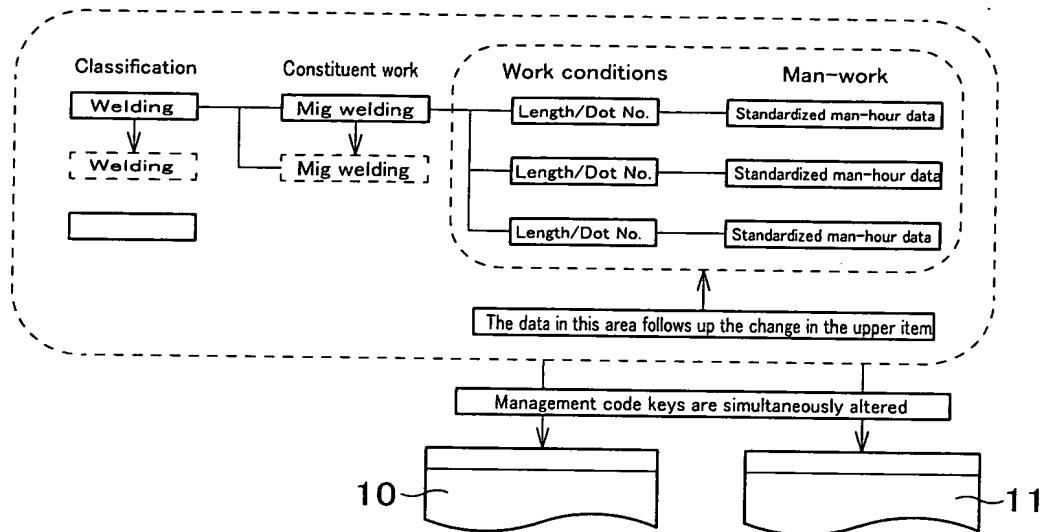


FIG.10B

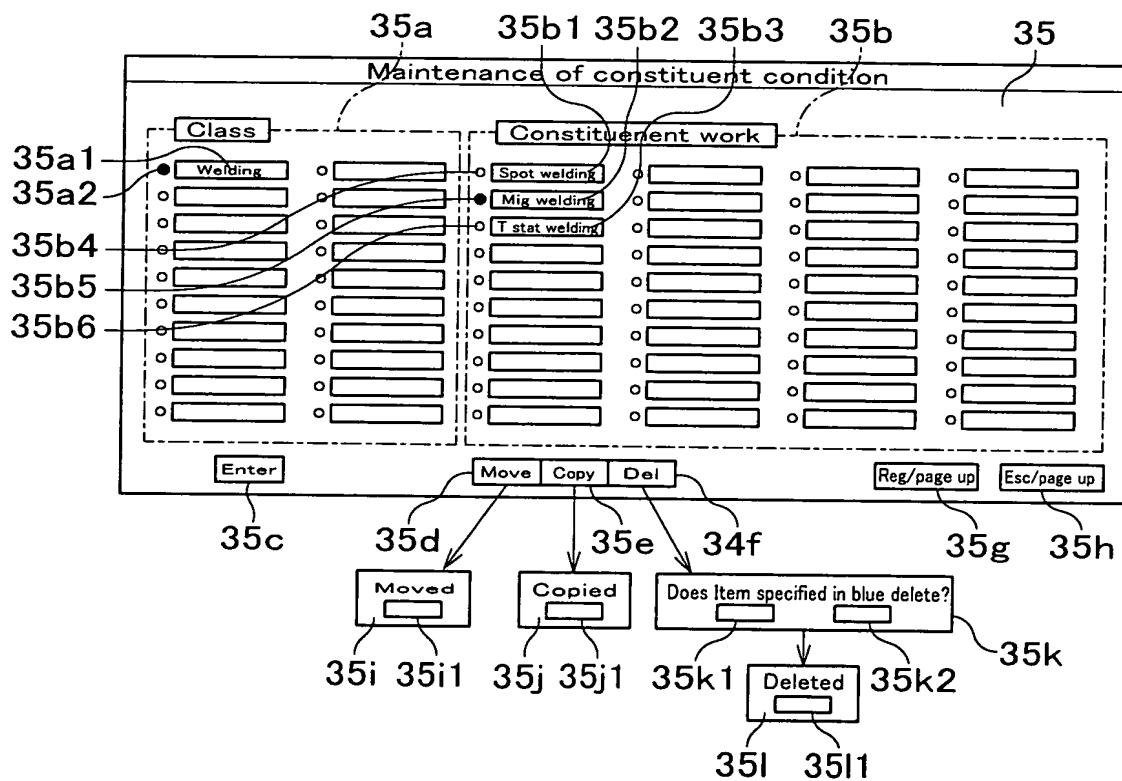


FIG. 11

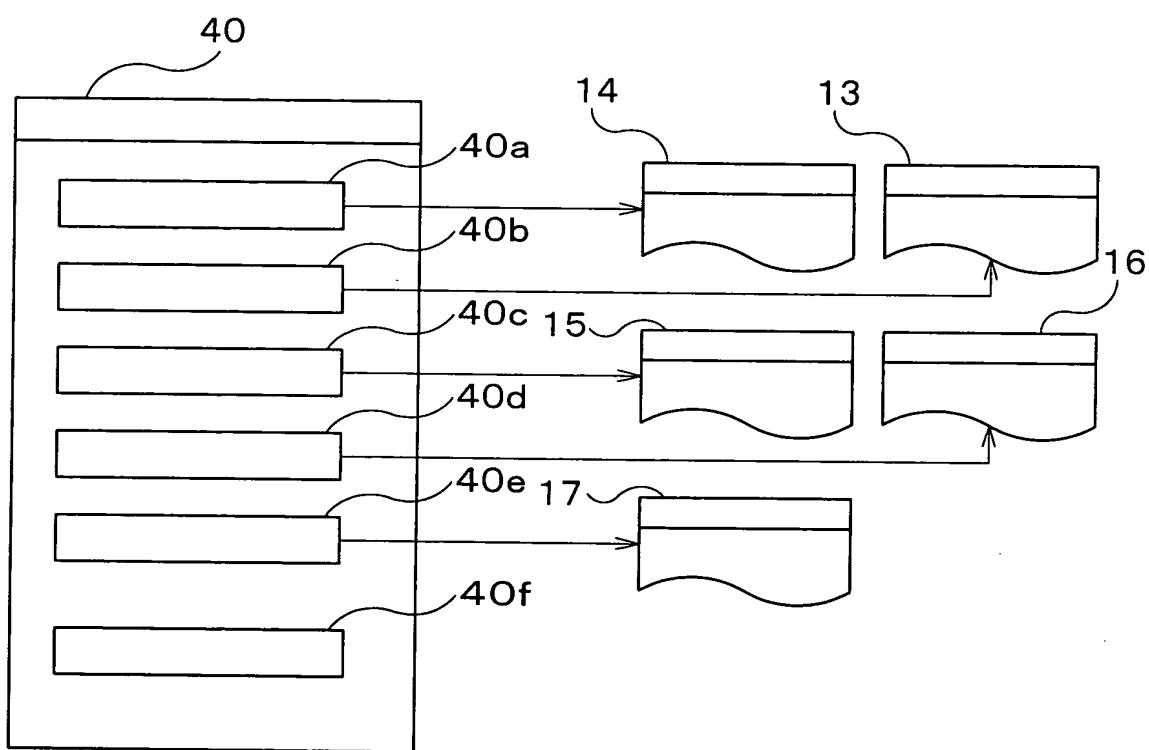


FIG. 12A

50

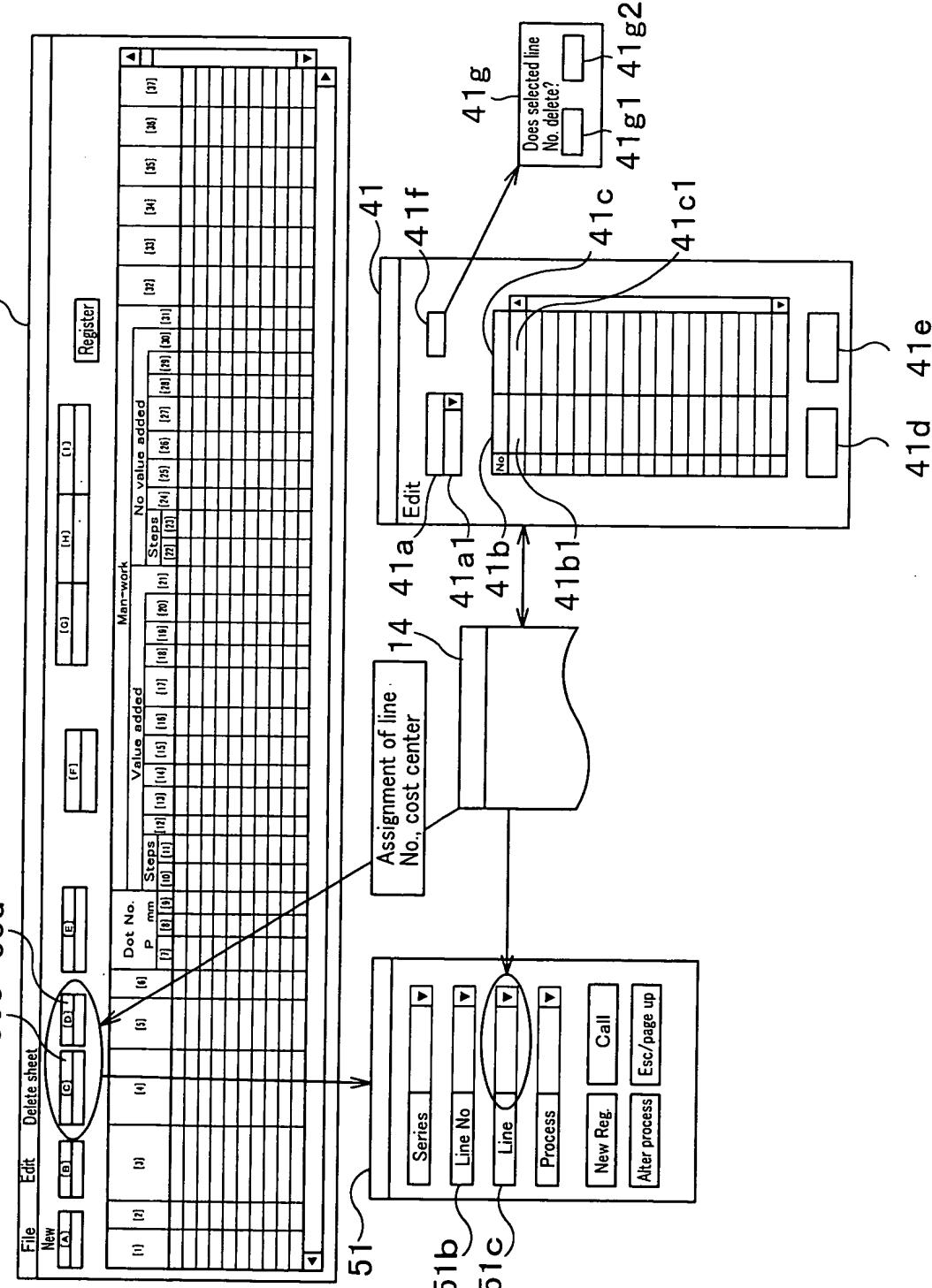


FIG. 12B

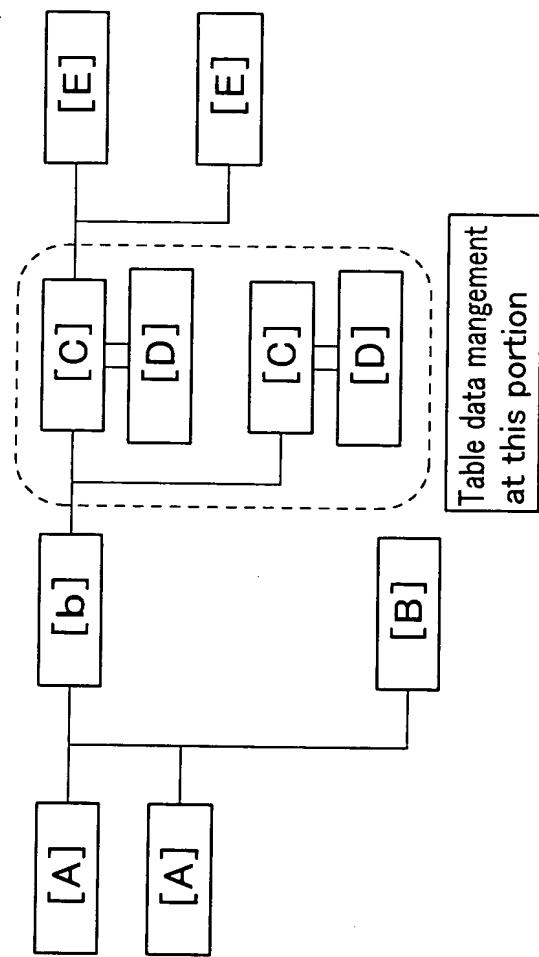


FIG. 13

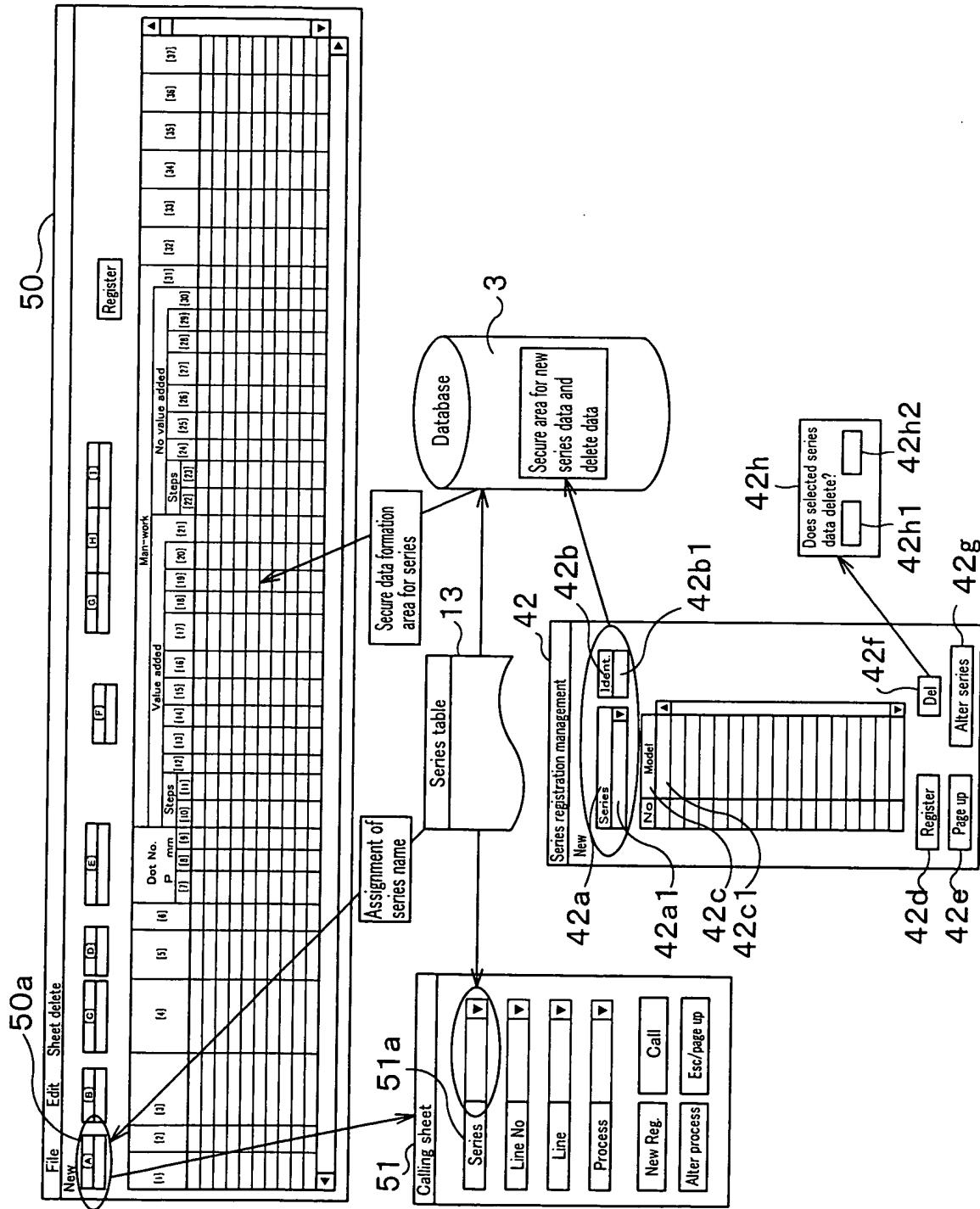


FIG. 14

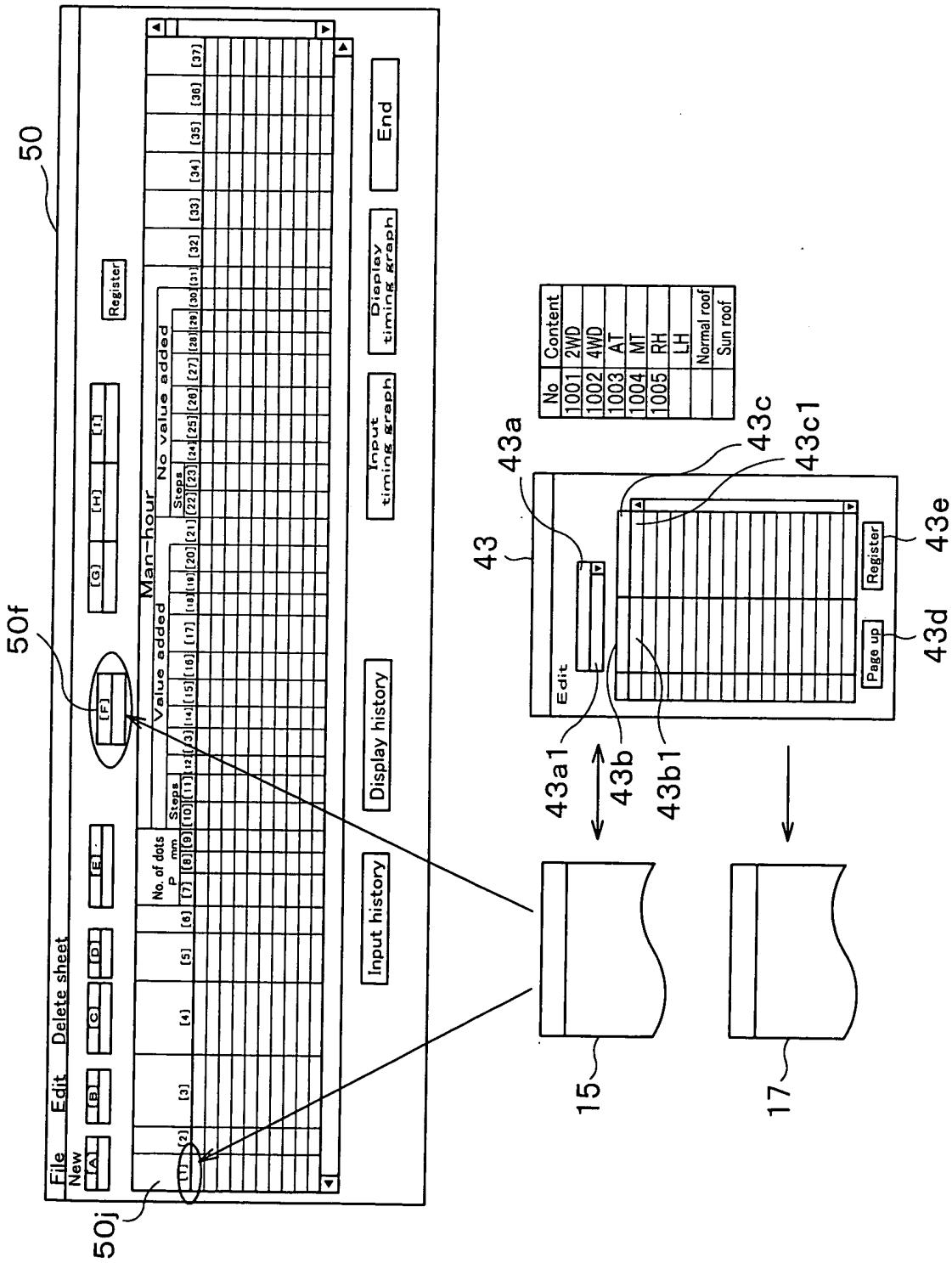


FIG. 15

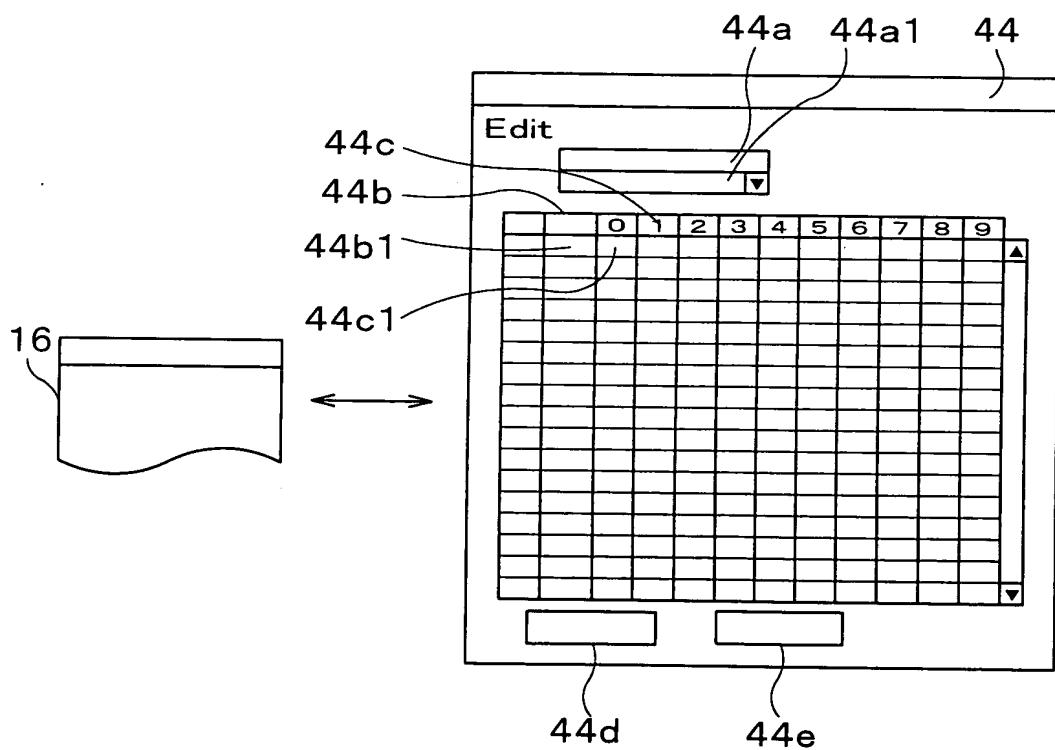
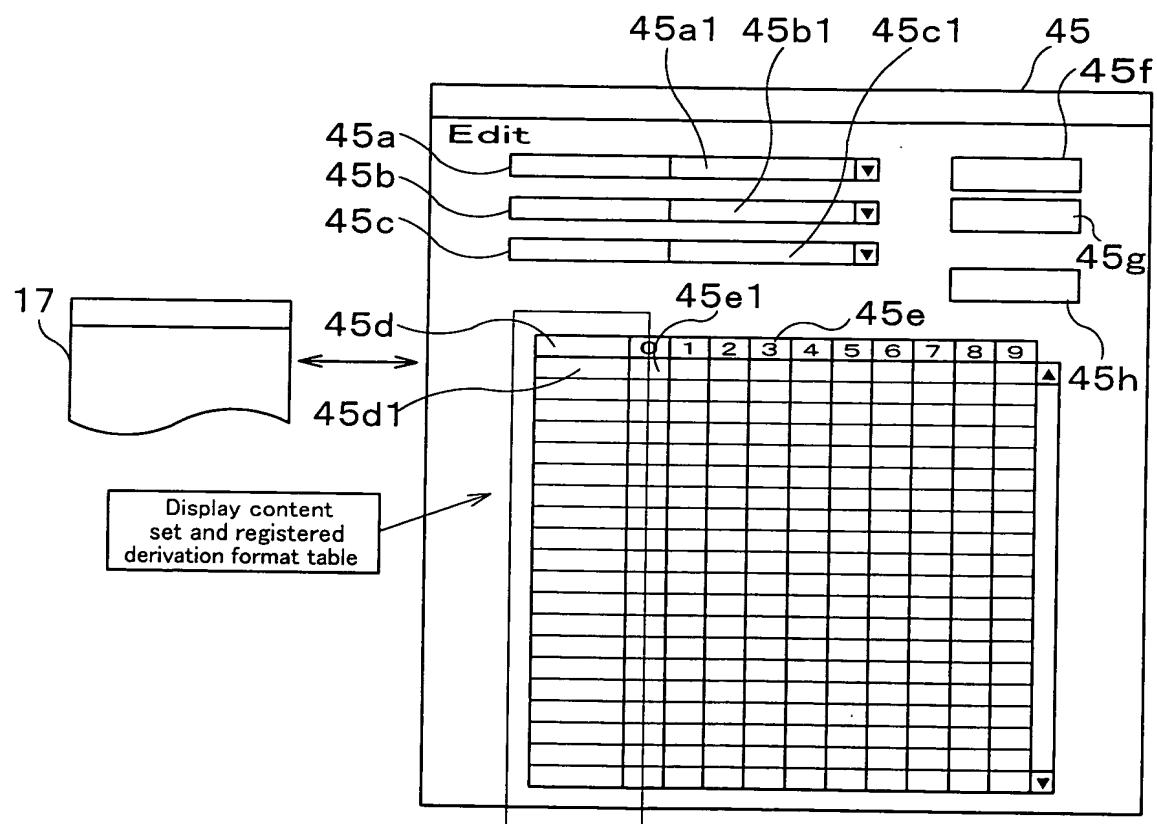


FIG. 16



THE PENTECOSTAL A

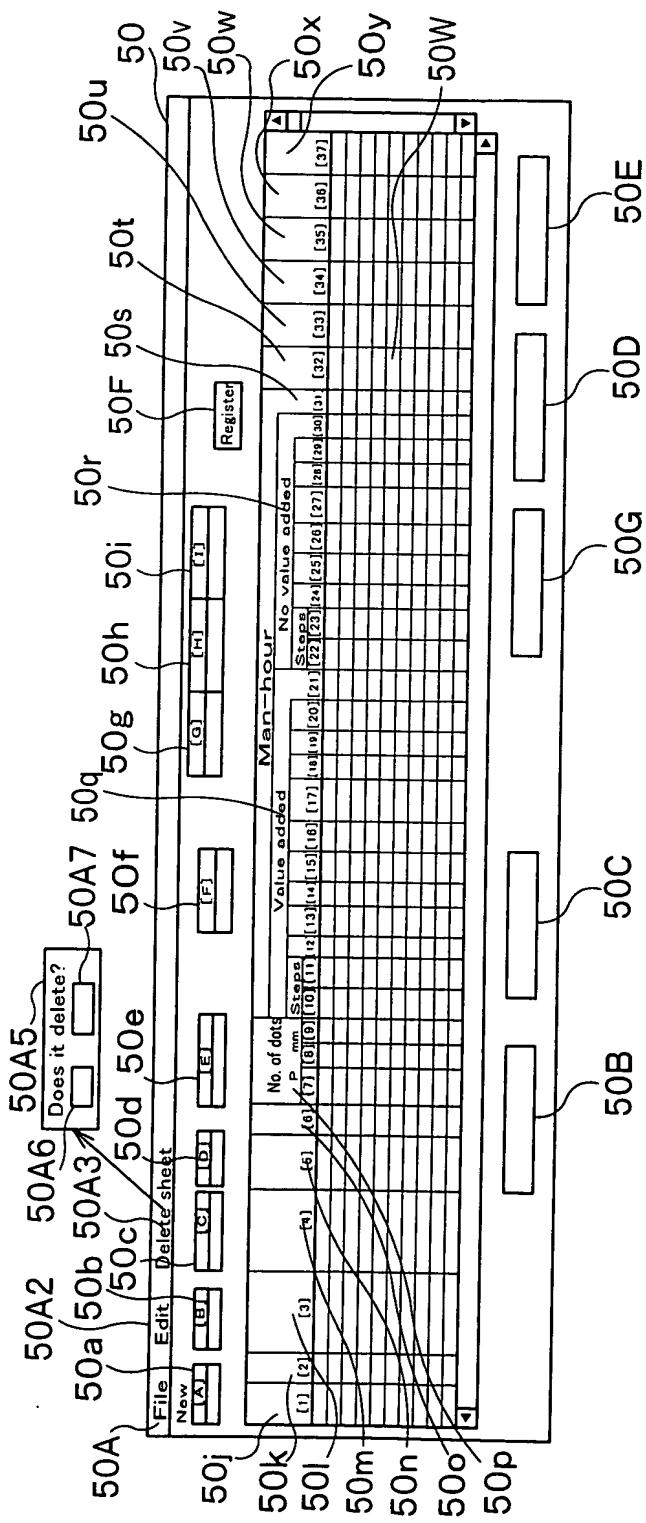


FIG. 17B

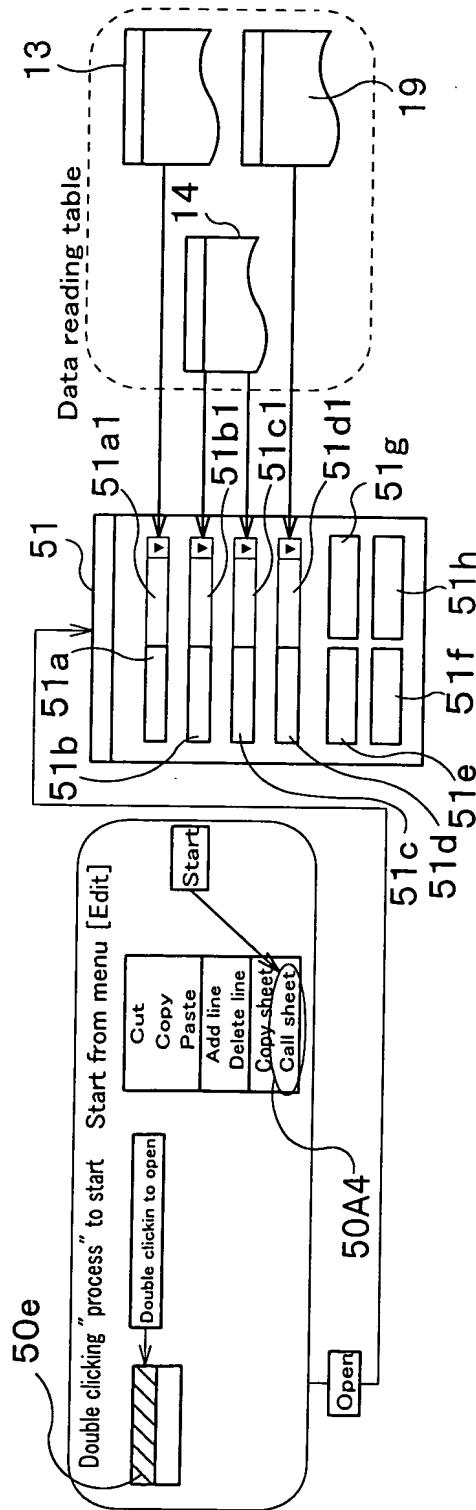


FIG. 18A

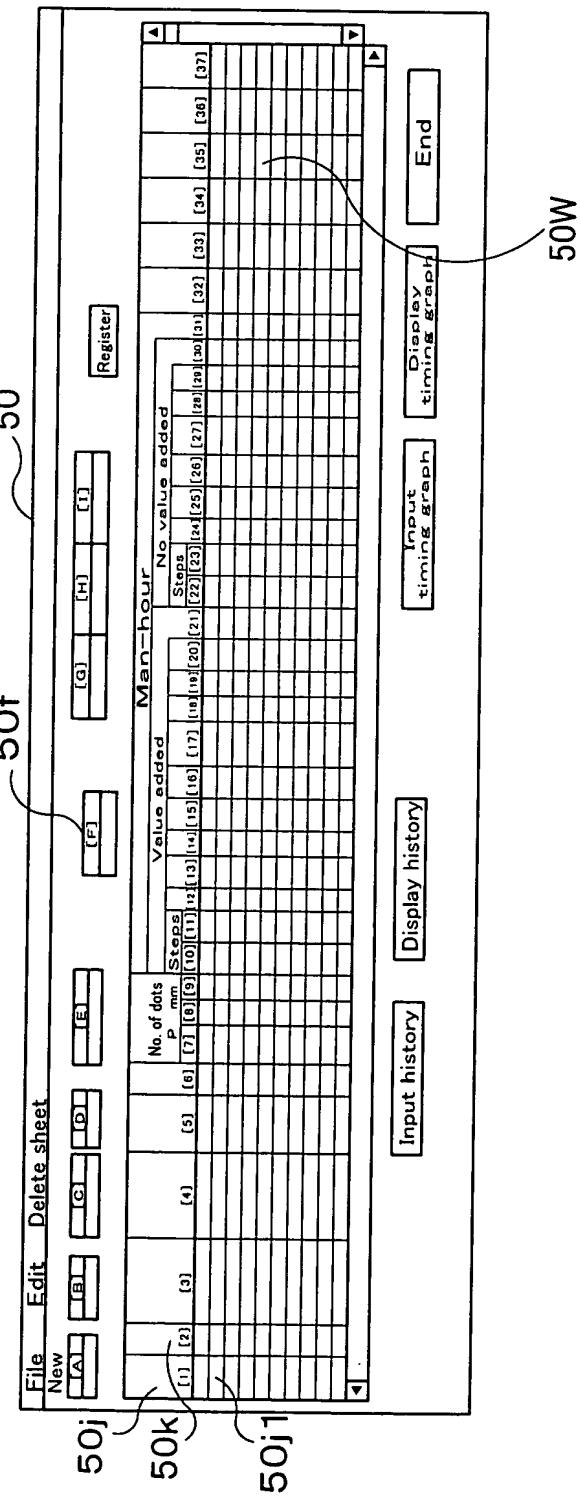


FIG. 18B

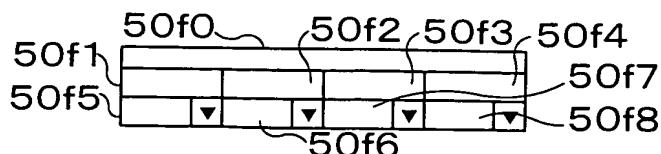


FIG. 18C

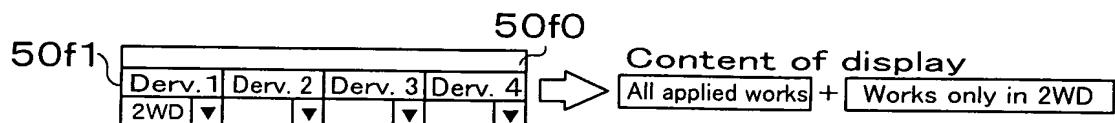


FIG. 18D

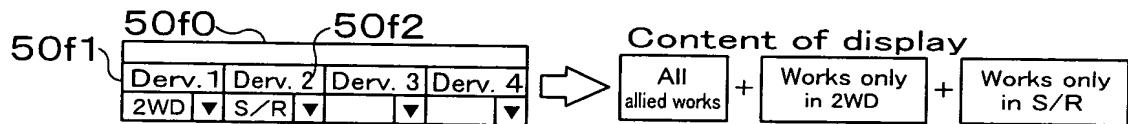


FIG. 18E

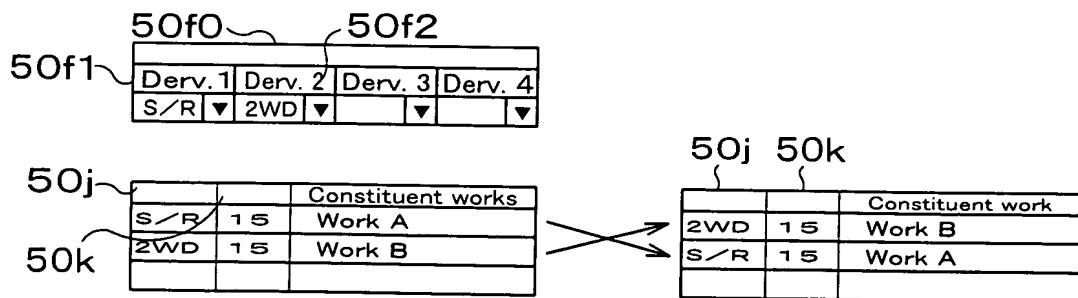


FIG. 18F

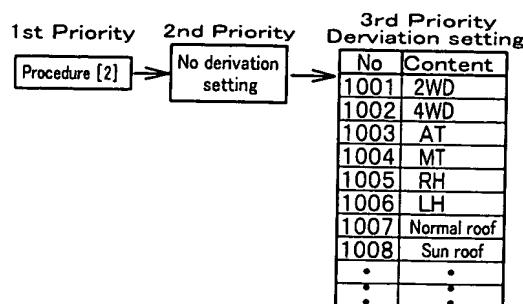


FIG. 19

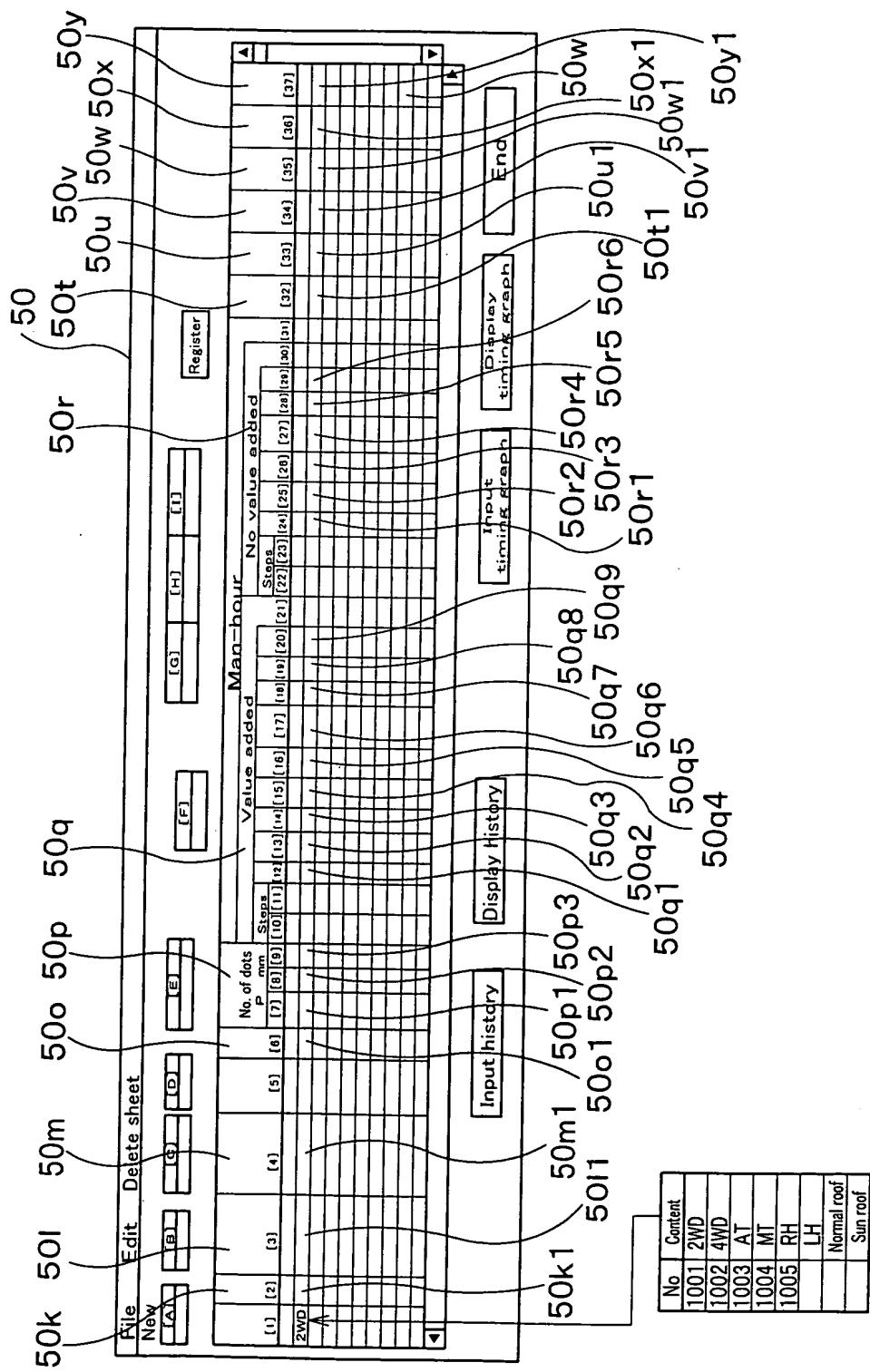


FIG.20

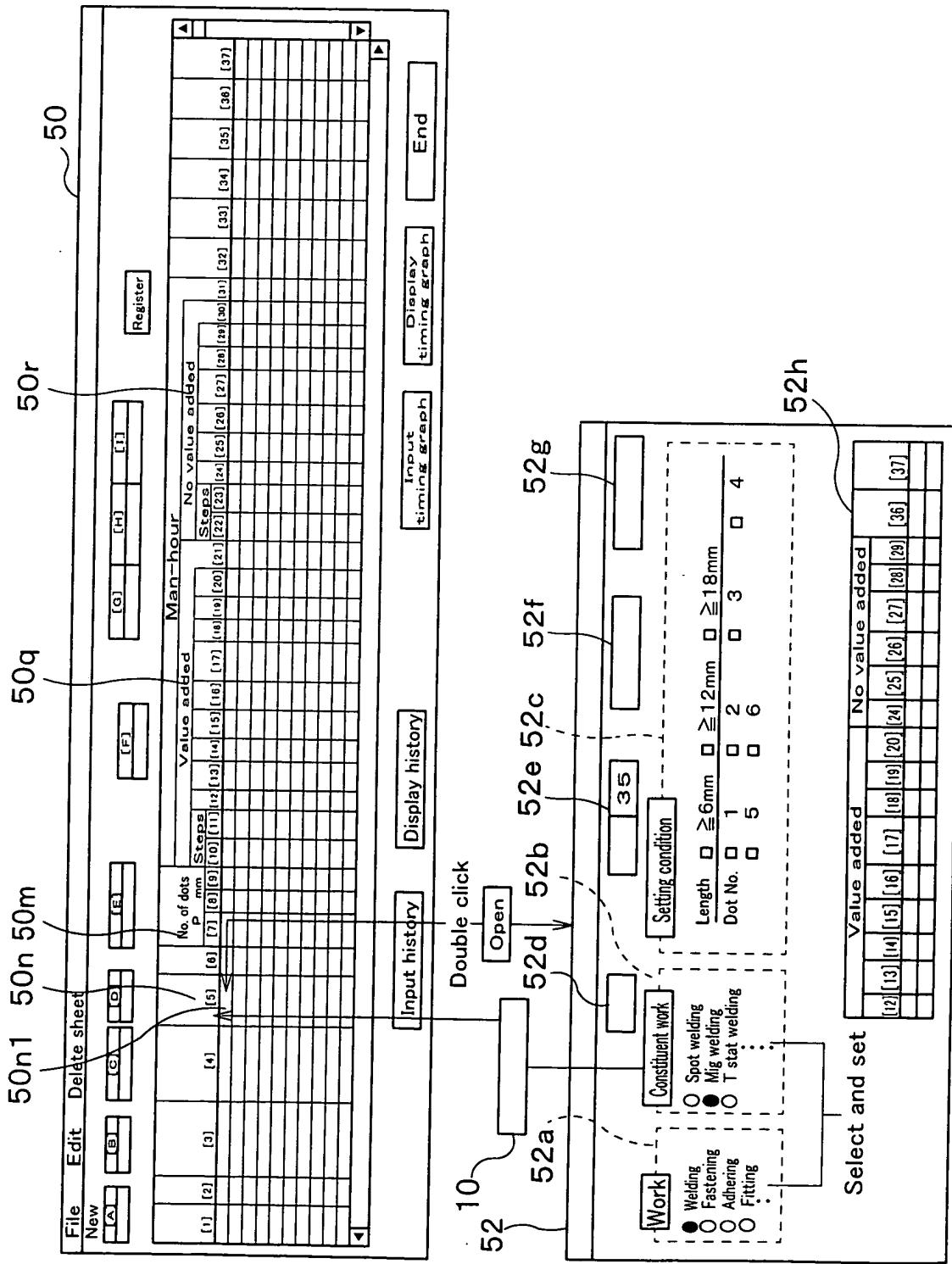


FIG. 21

Merchant & Gould P.C.
Inventor: YAMAMOTO et al.
Docket No.: 13425.10US01
Title: MAN-HOUR MANAGEMENT SYSTEM
Attorney Name: Curtis B. Hamre
Phone No.: 612.336.4722
Sheet 27 of 54

Write the total of wait [1] ~ [5] on wait [29] of main man-work management as a line unit
*write at storage of timing data in man works

Subtotal [30] + [31] is re-calculated and is required to be written on DB

FIG. 22

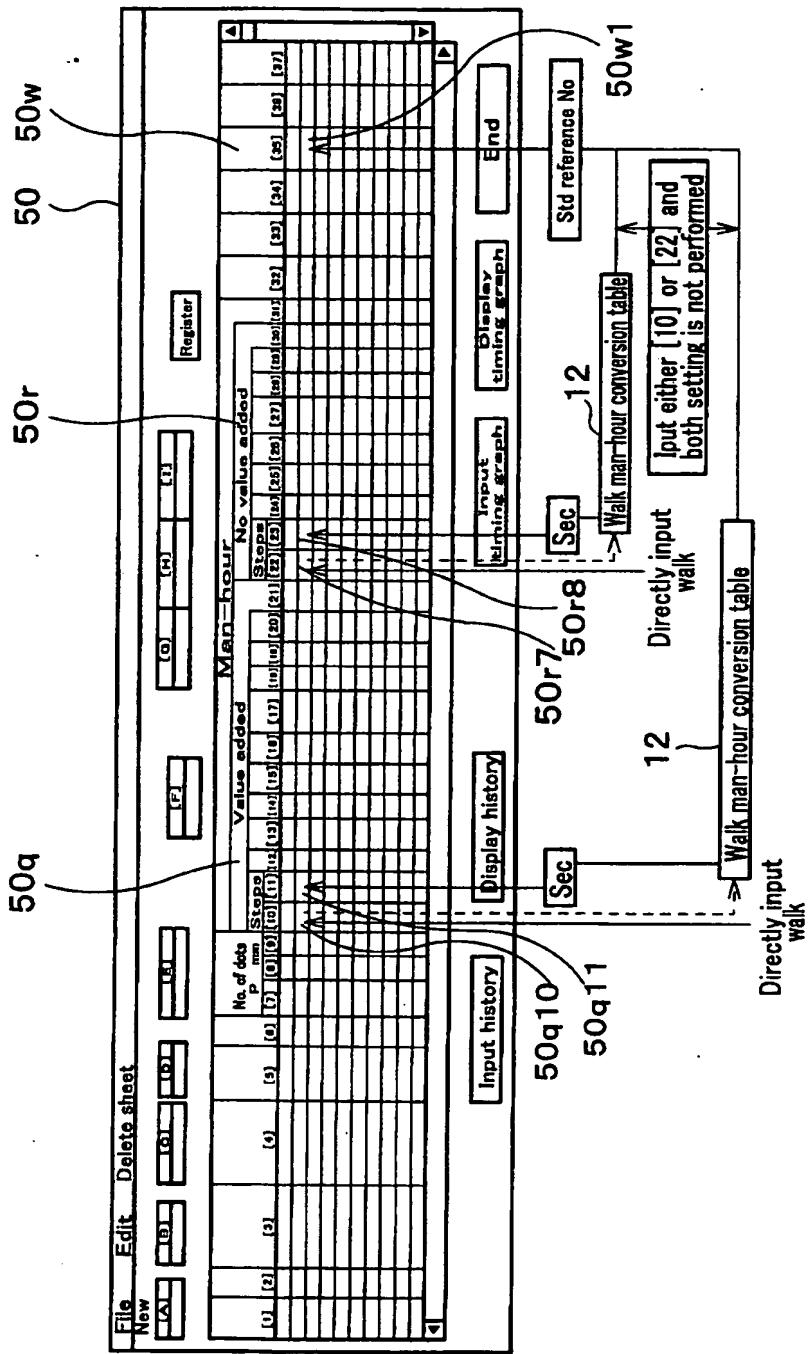


FIG. 23

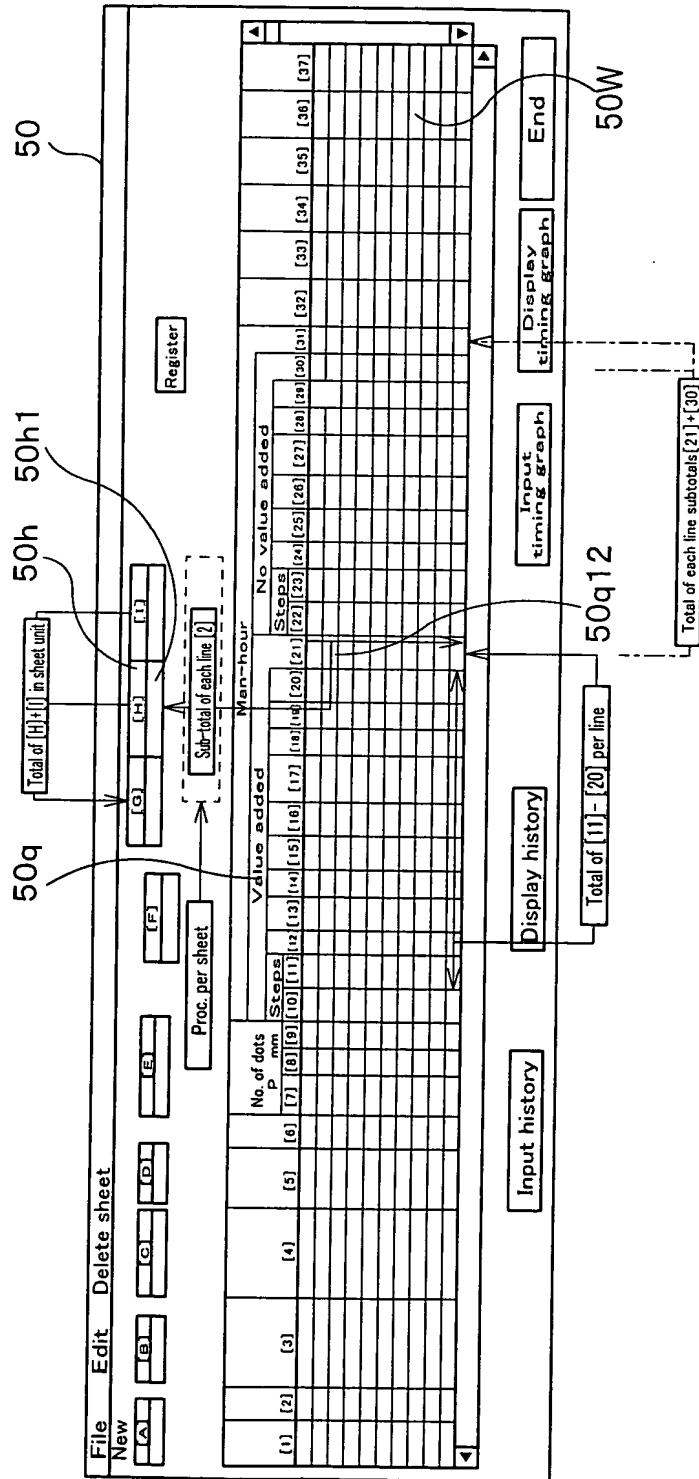


FIG.24

Merchant & Gould P.C.
 Inventor: YAMAMOTO et al.
 Docket No.: 13425.10US01
 Title: MAN-HOUR MANAGEMENT SYSTEM
 Attorney Name: Curtis B. Harue
 Phone No.: 612.336.4722
 Sheet 30 of 54

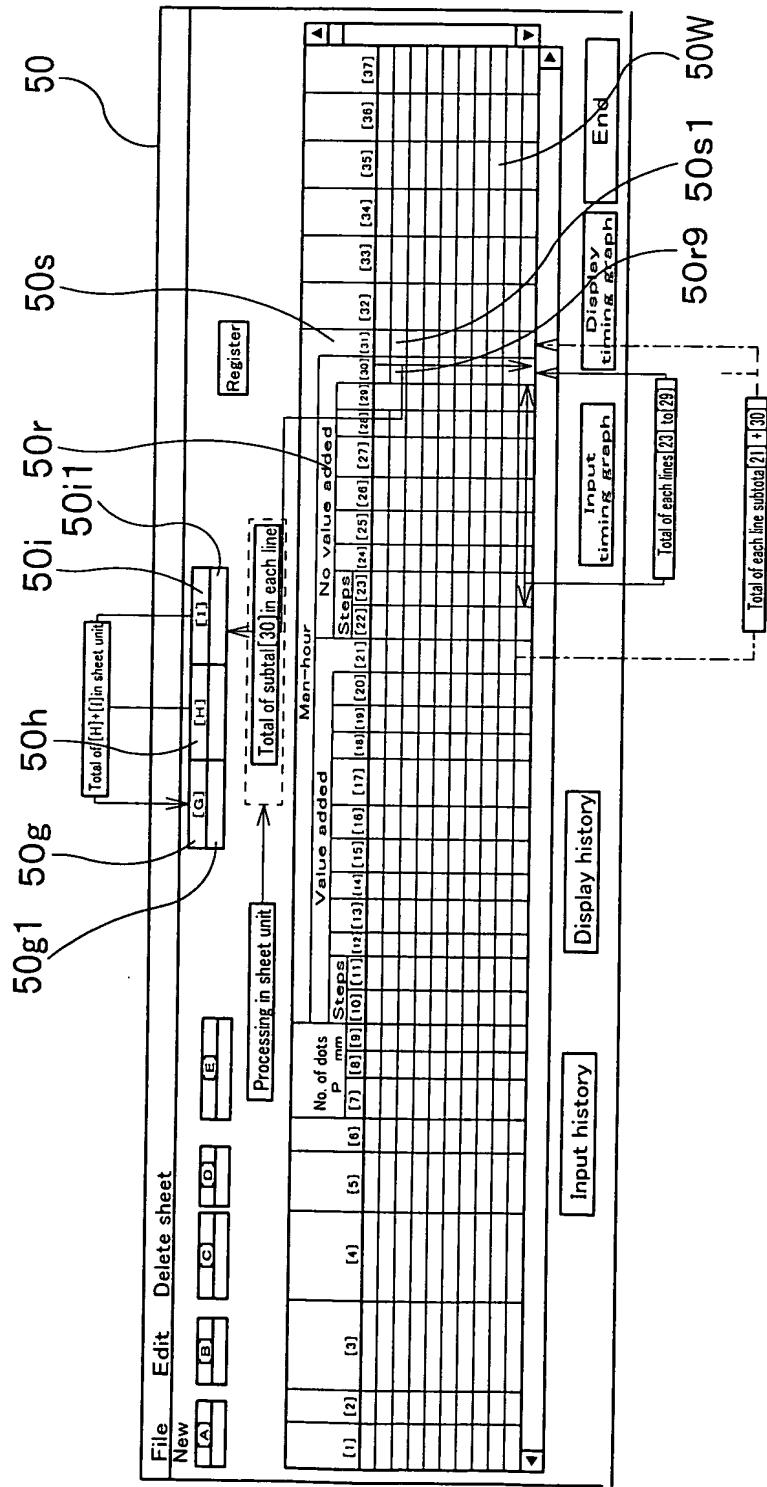


FIG. 25

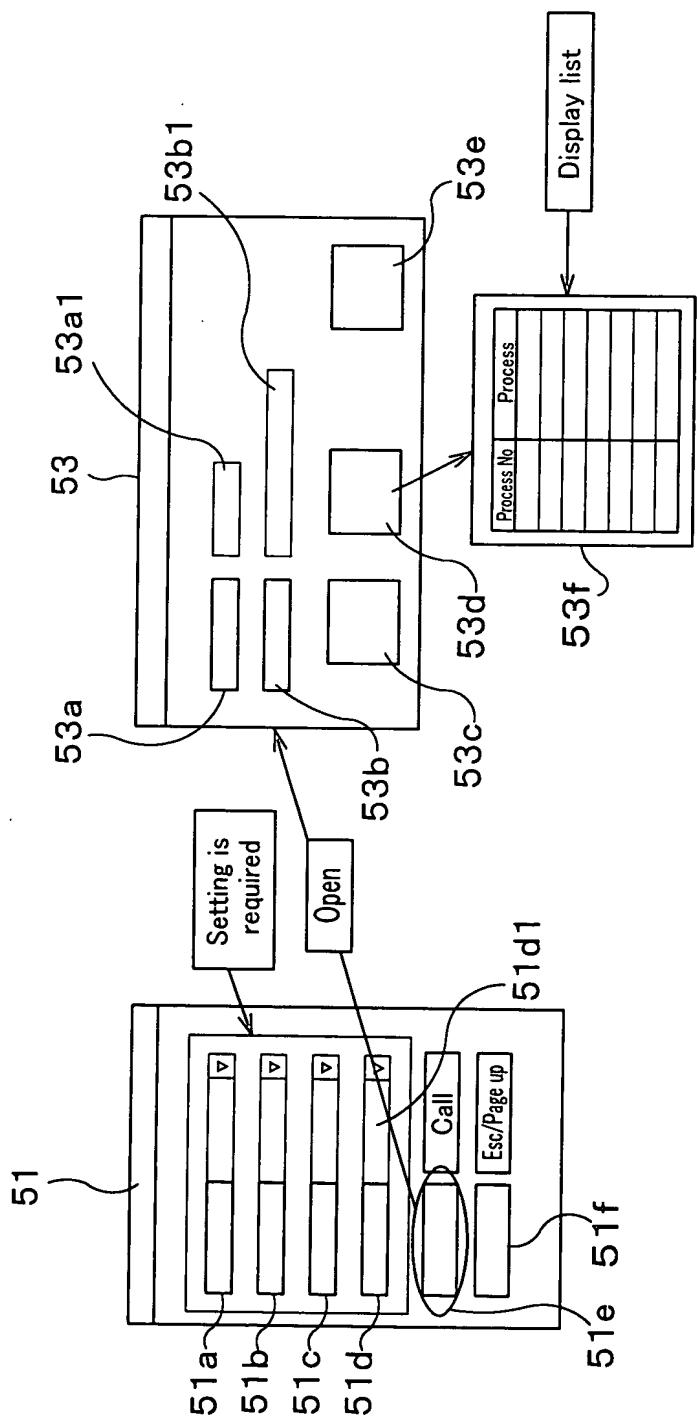


FIG. 26

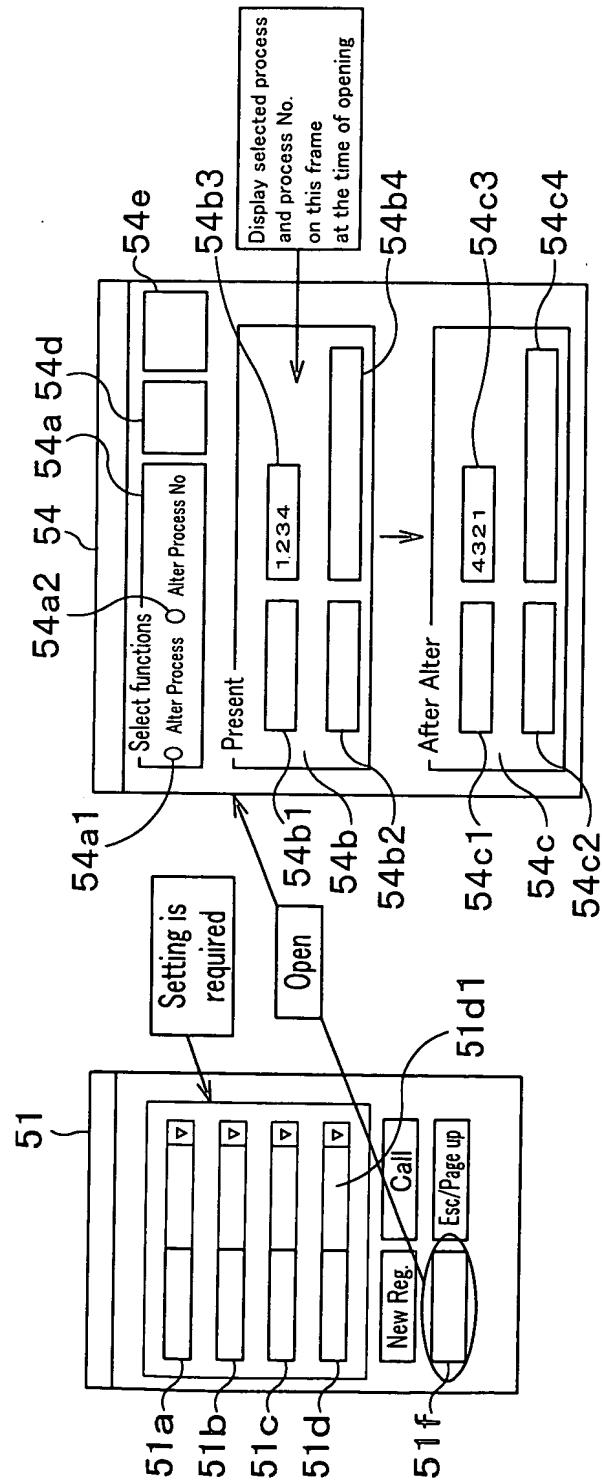


FIG. 27

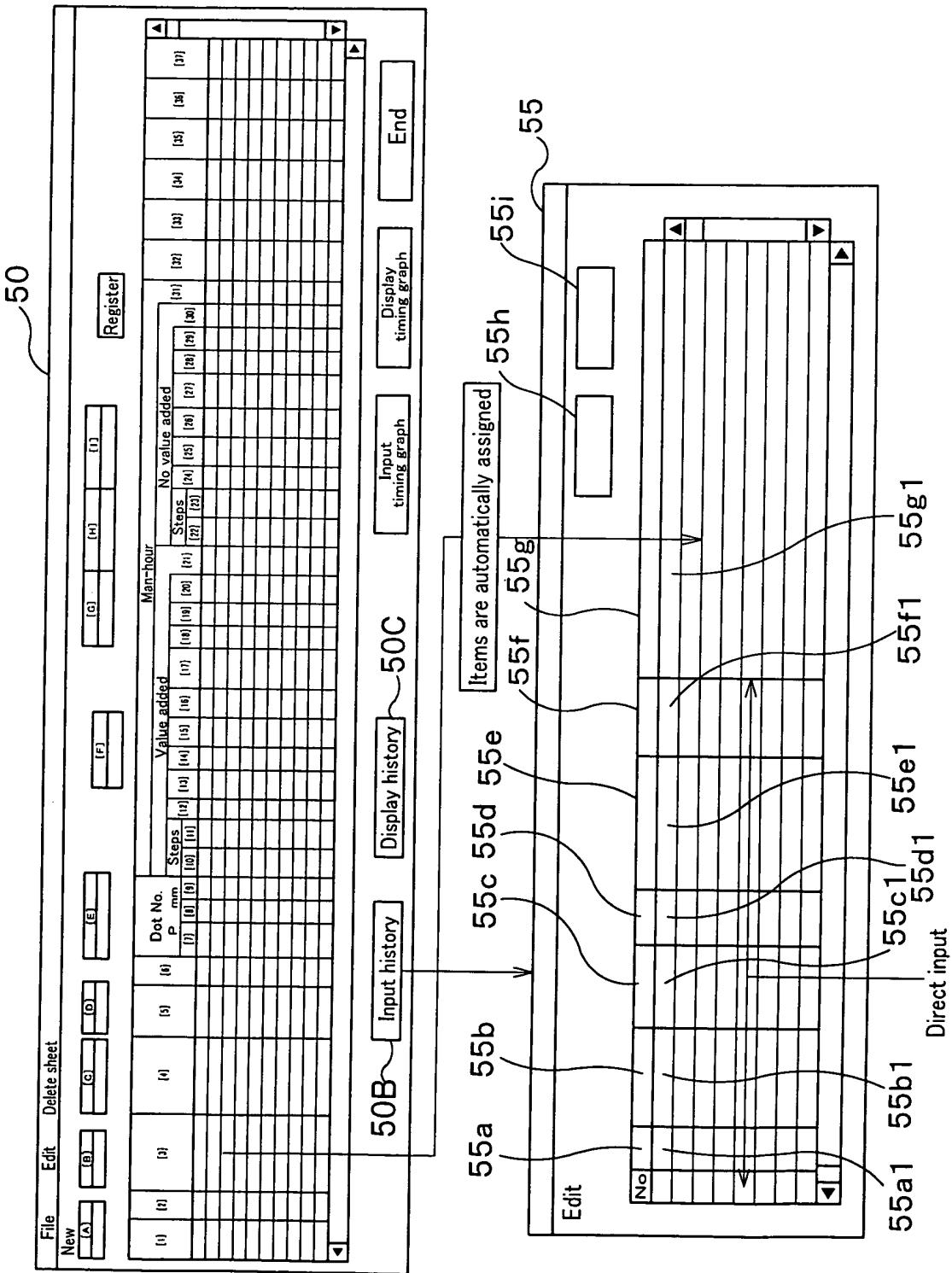


FIG. 28

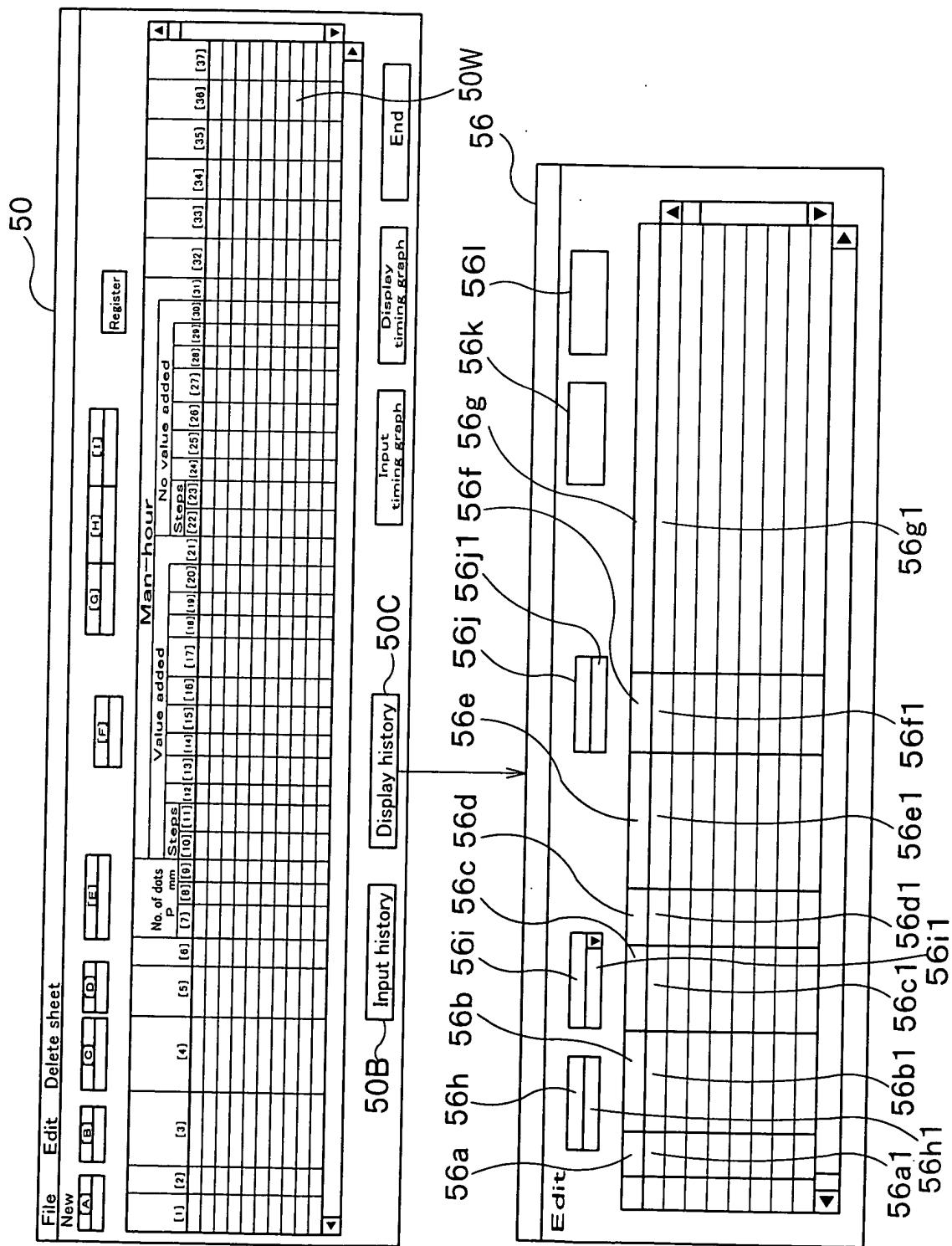


FIG. 29A

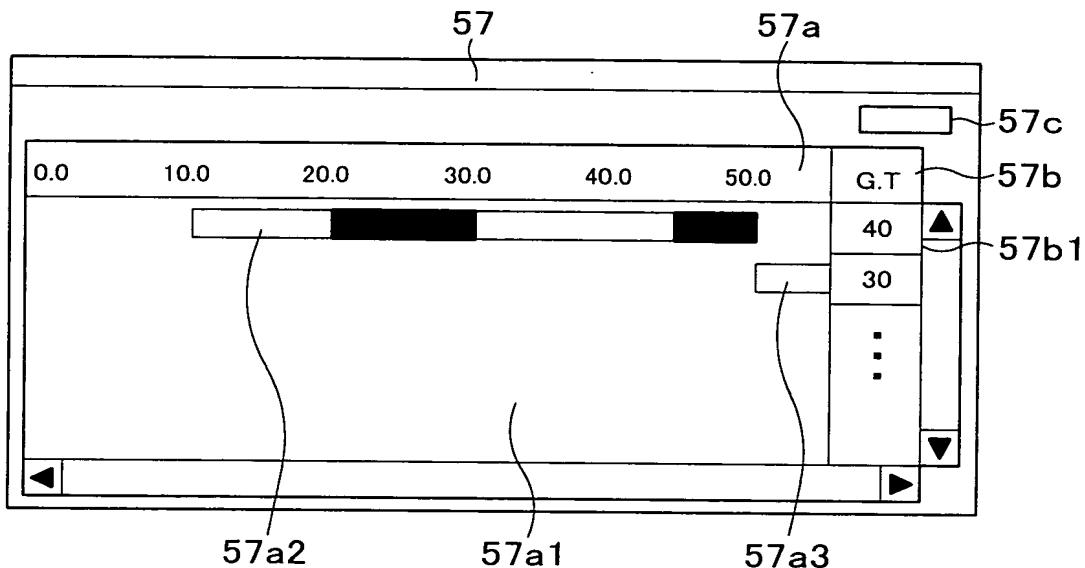


FIG.29B

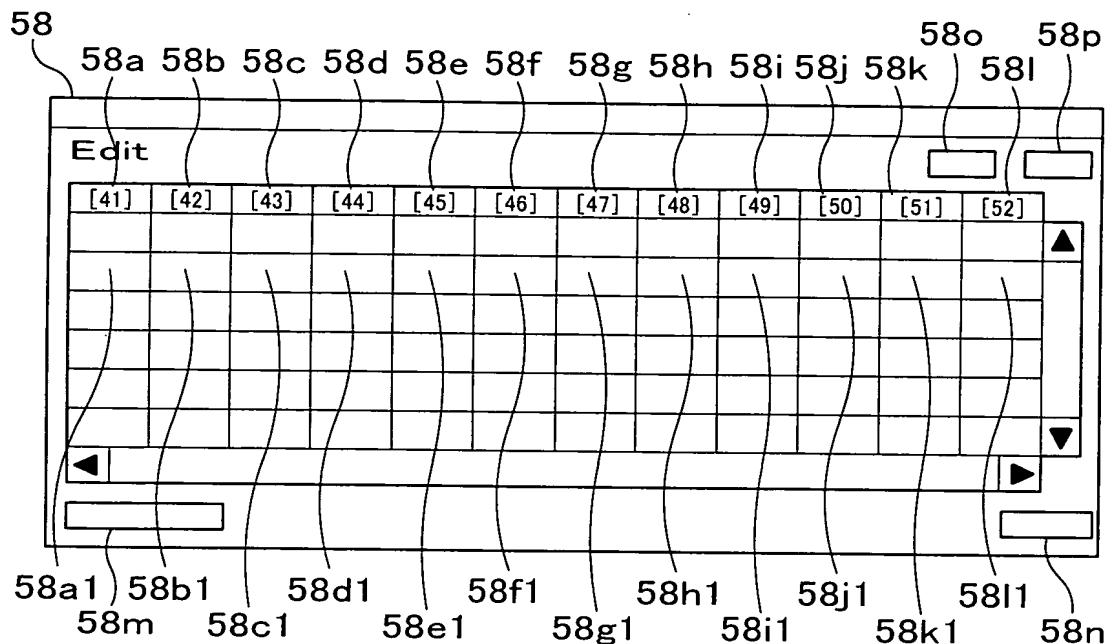


FIG. 30

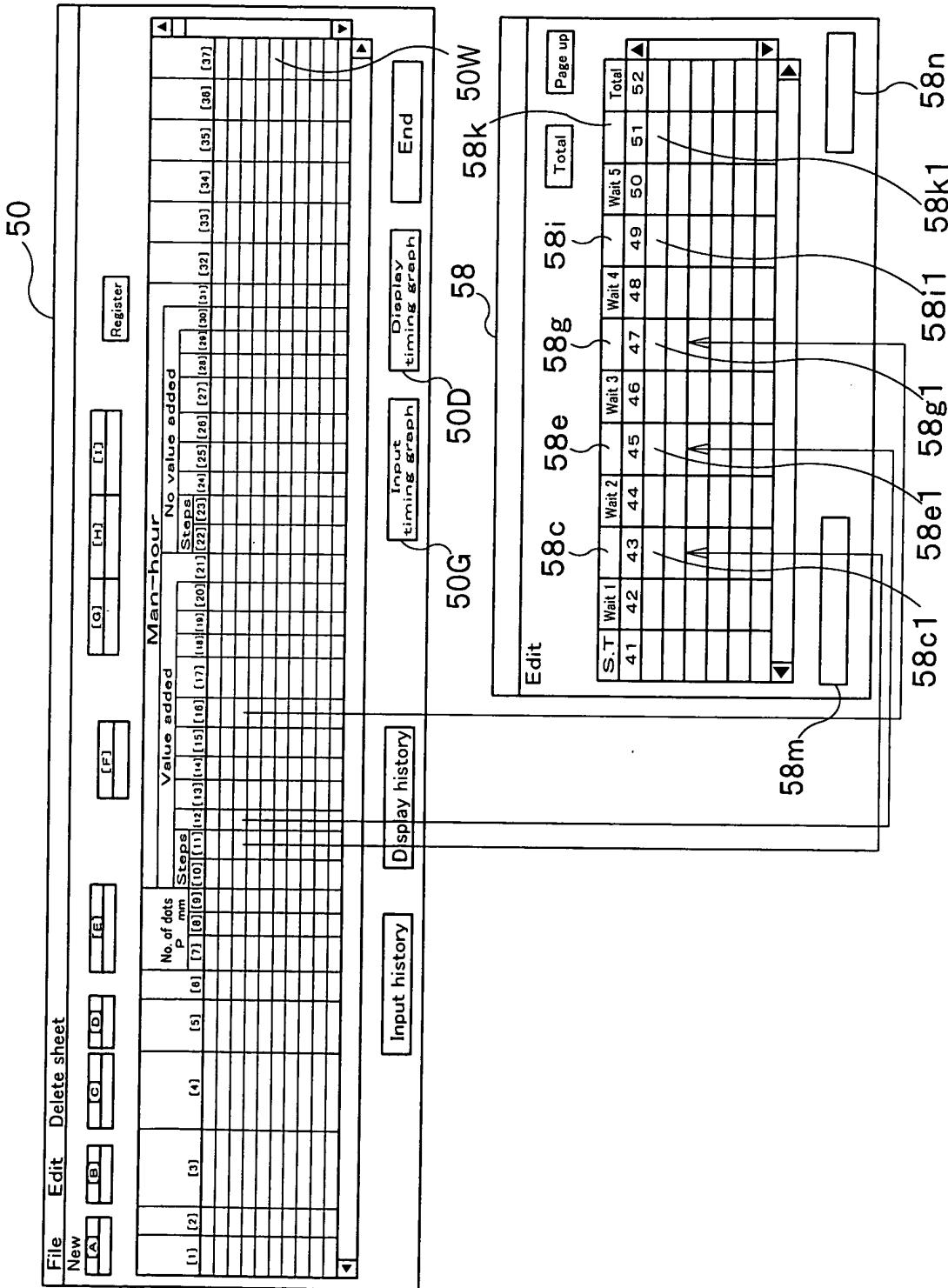


FIG. 31

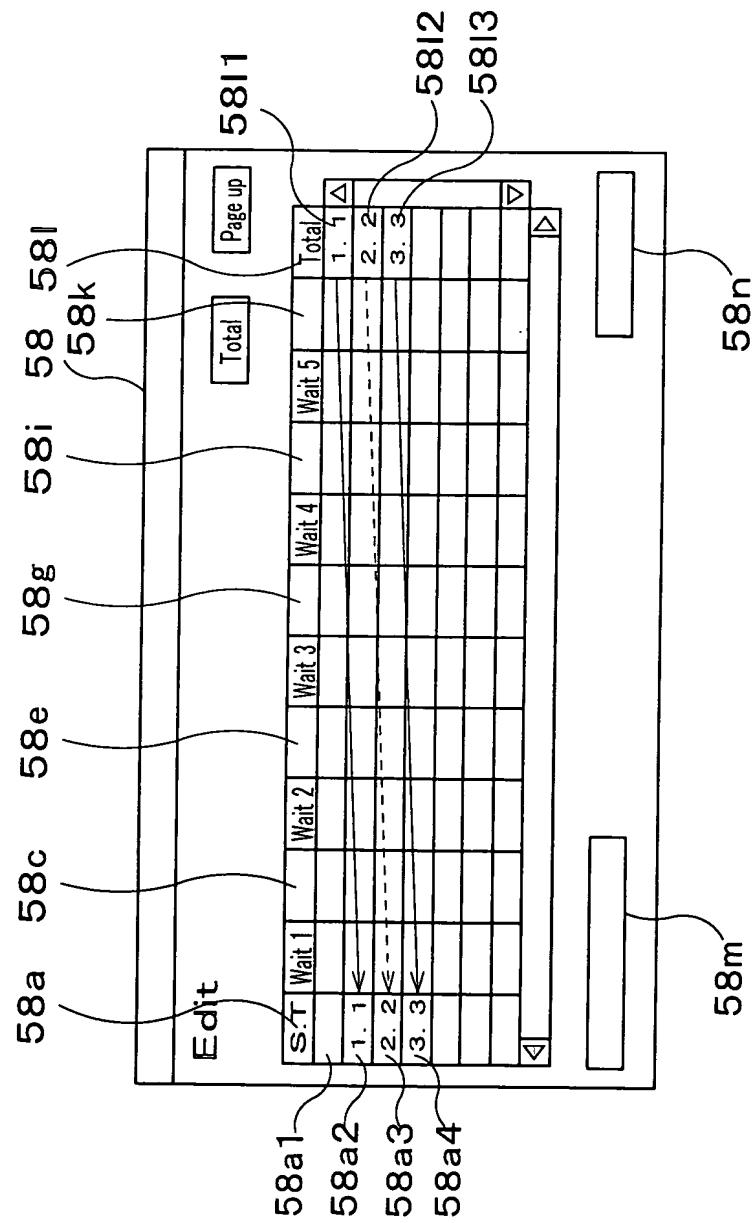


FIG. 32

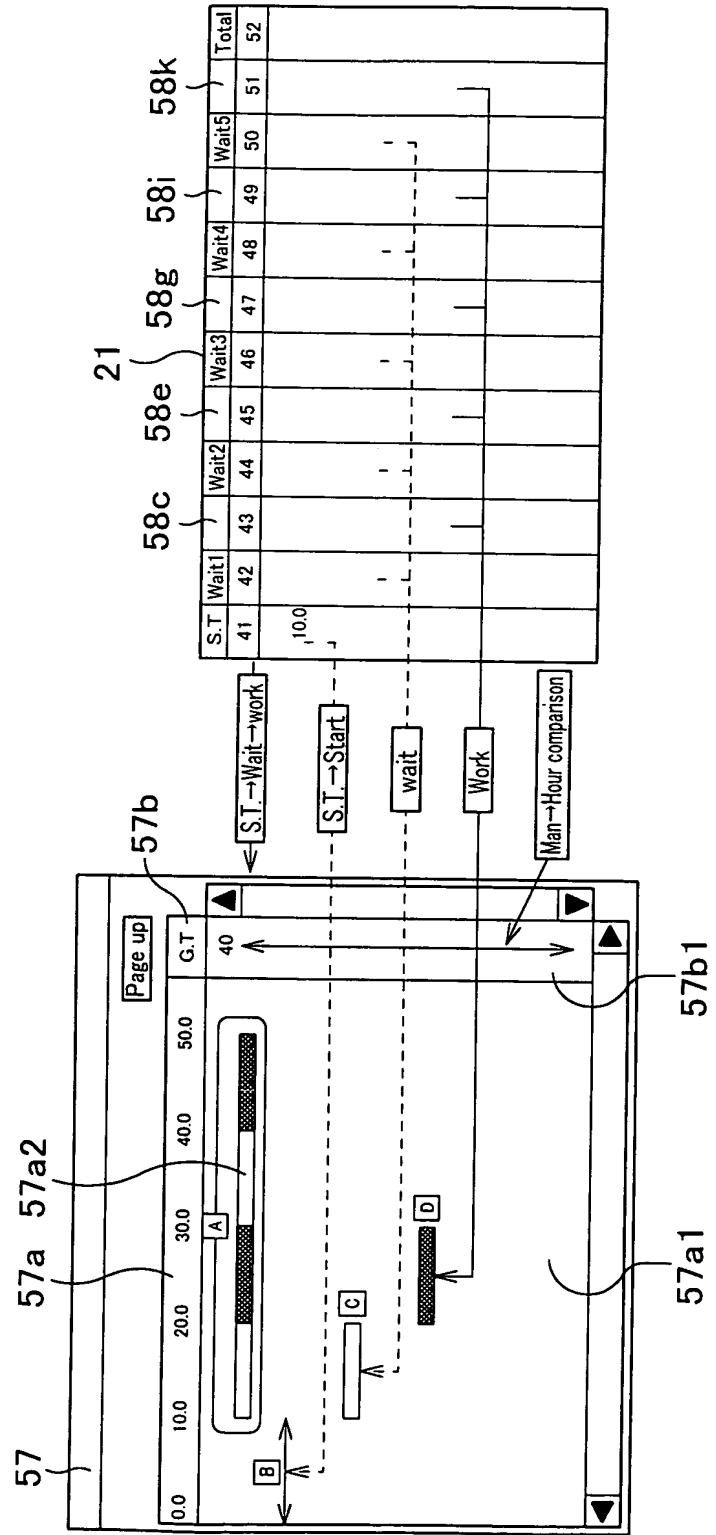


FIG. 33A

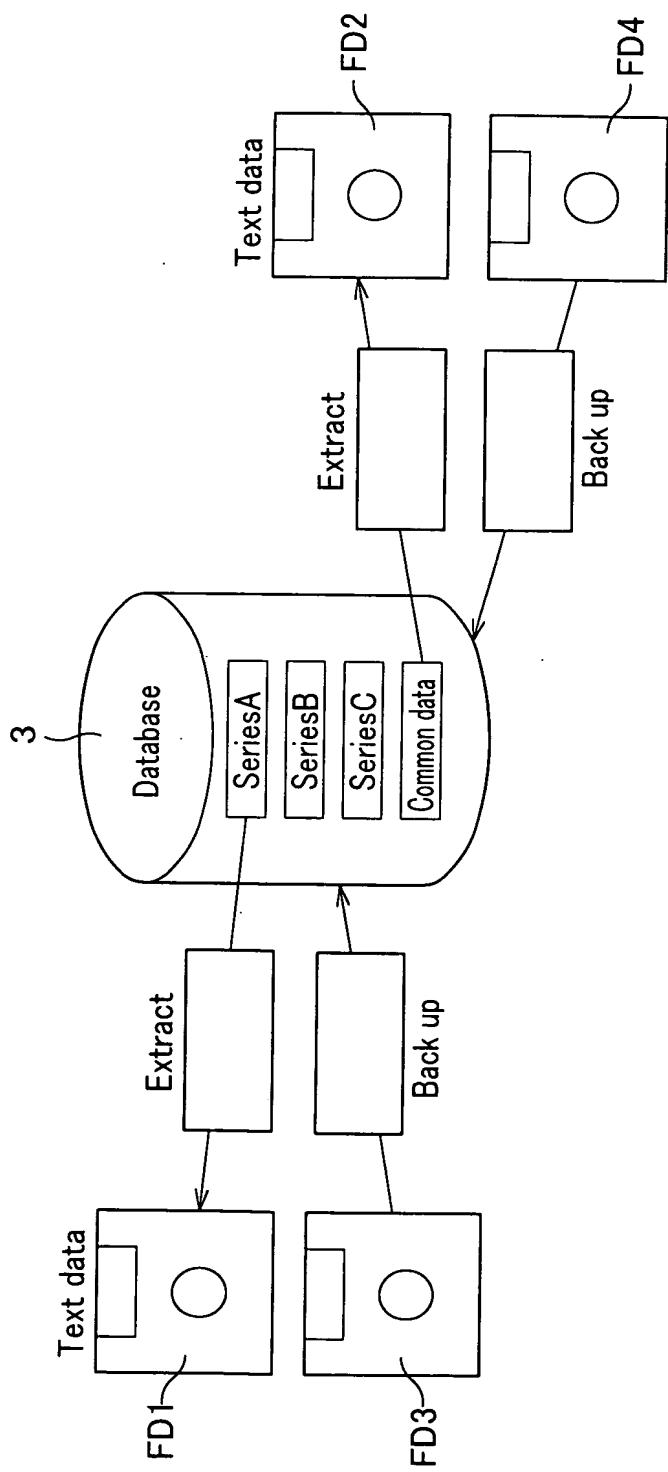


FIG. 33B

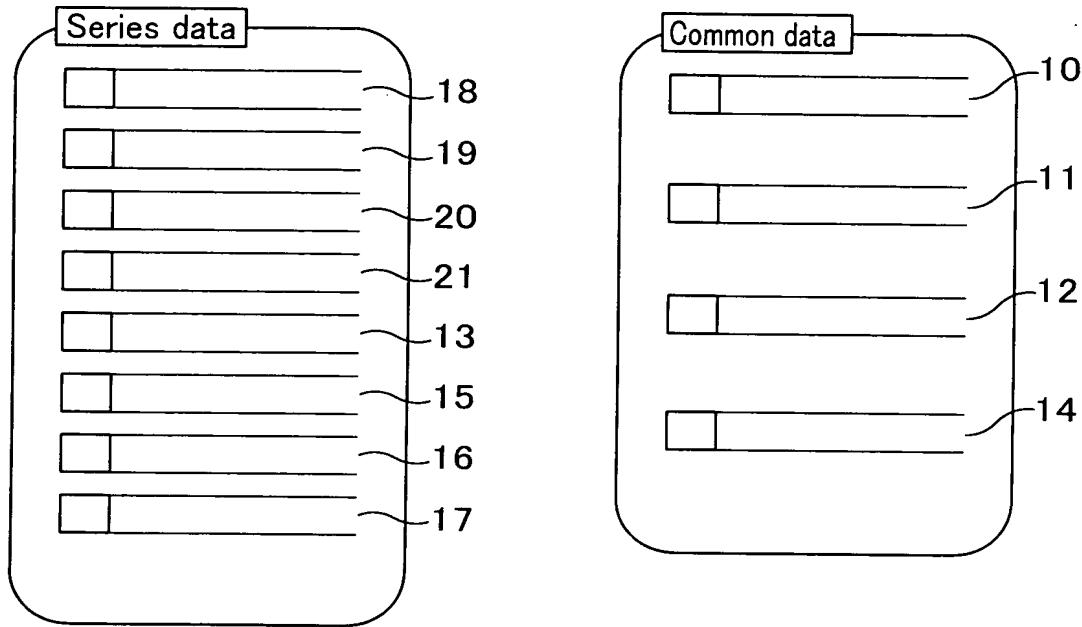


FIG. 34

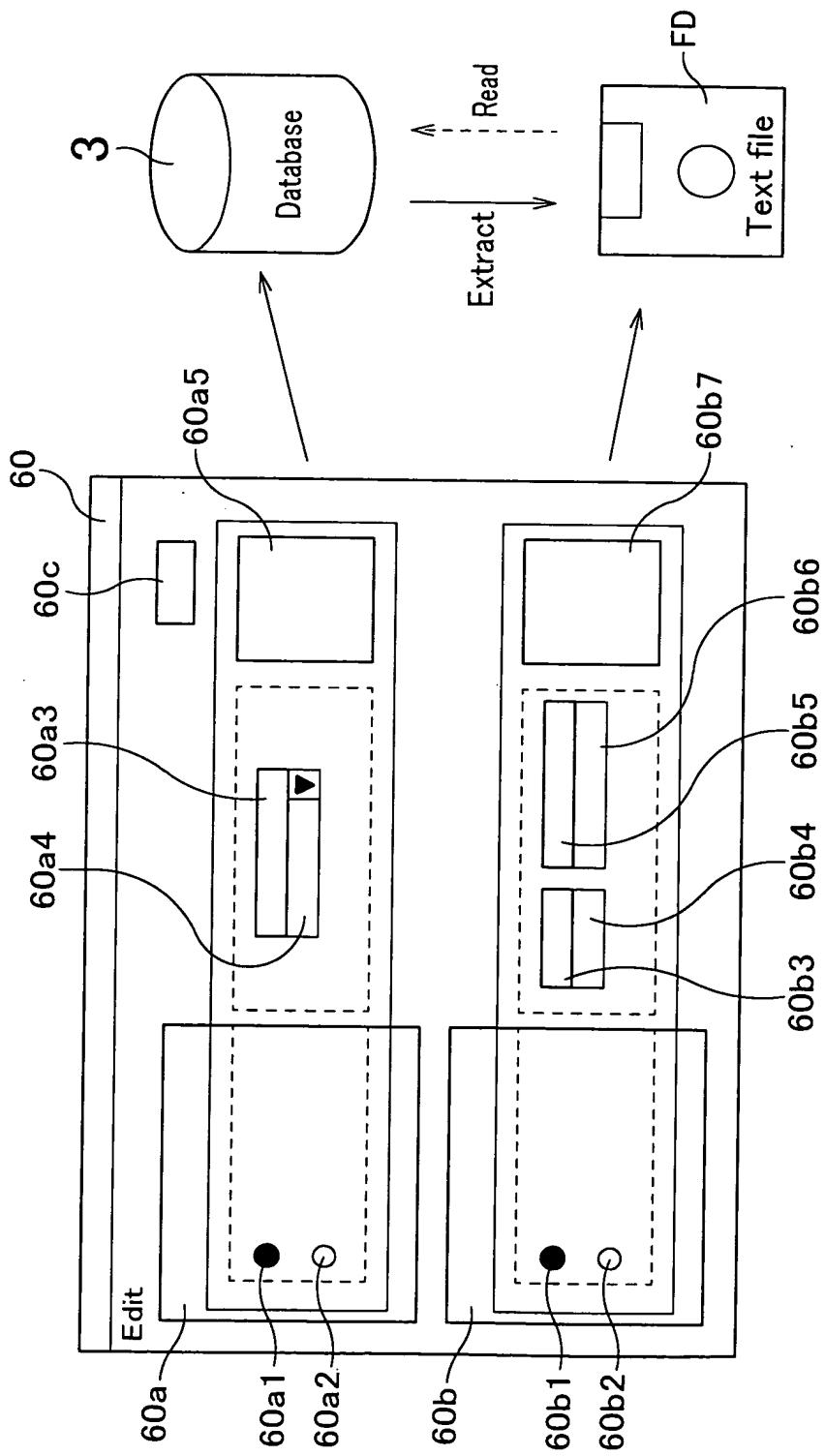
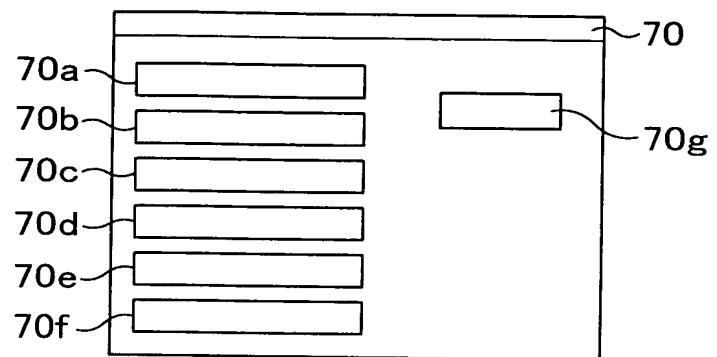


FIG.35



0 9 8 7 6 5 4 3 2 1 0 9 8 7 6 5 4 3 2 1

FIG. 36

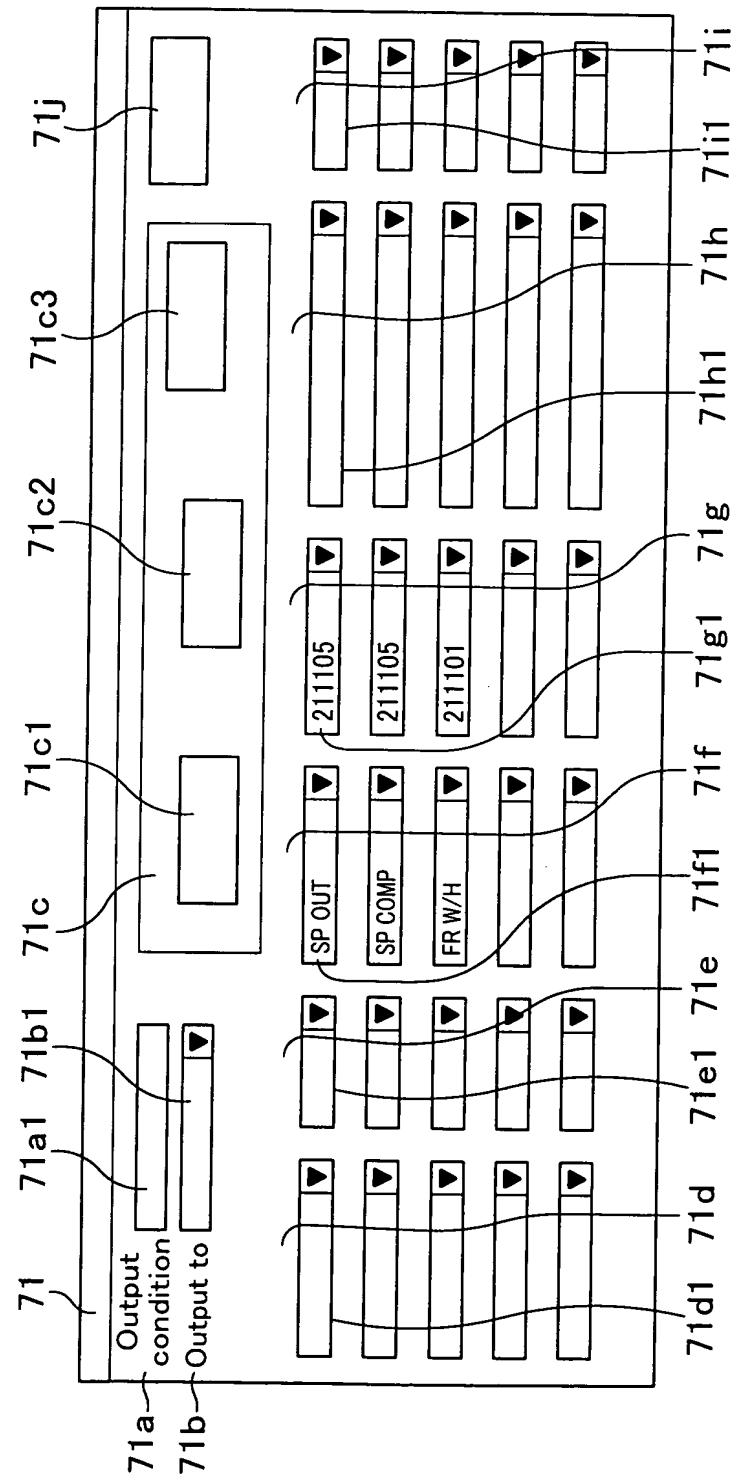


FIG.37A

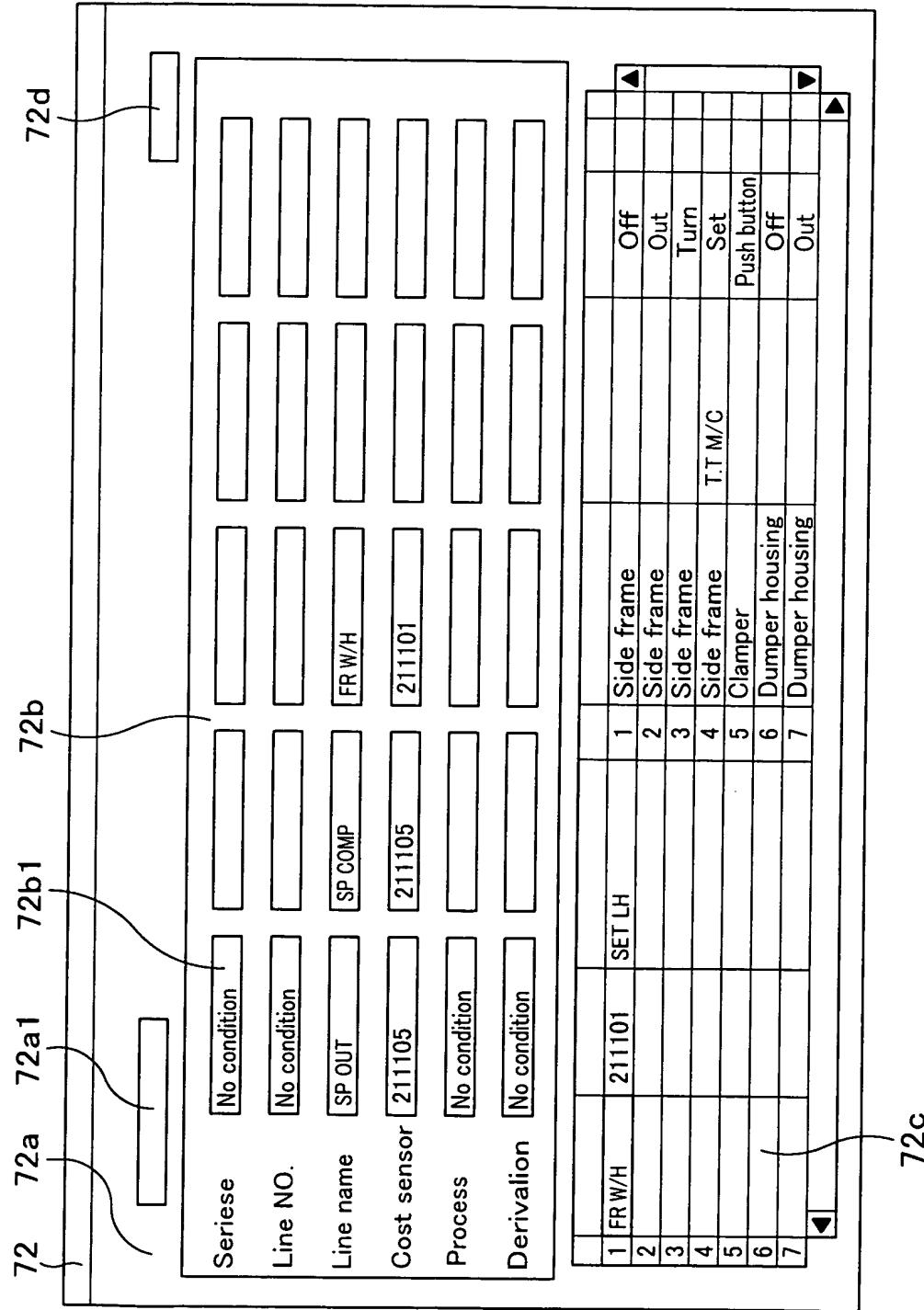


FIG. 37B

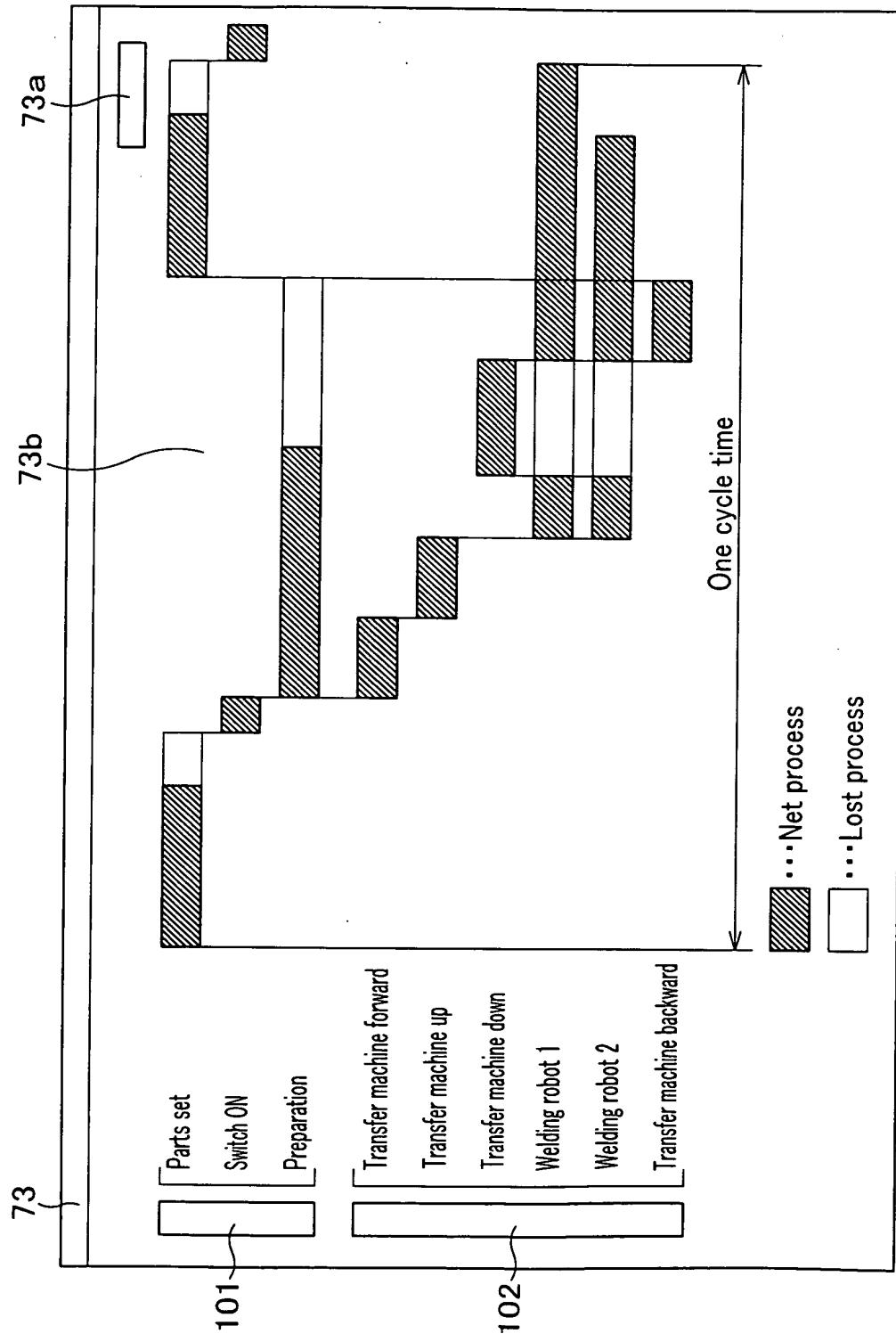


FIG. 38

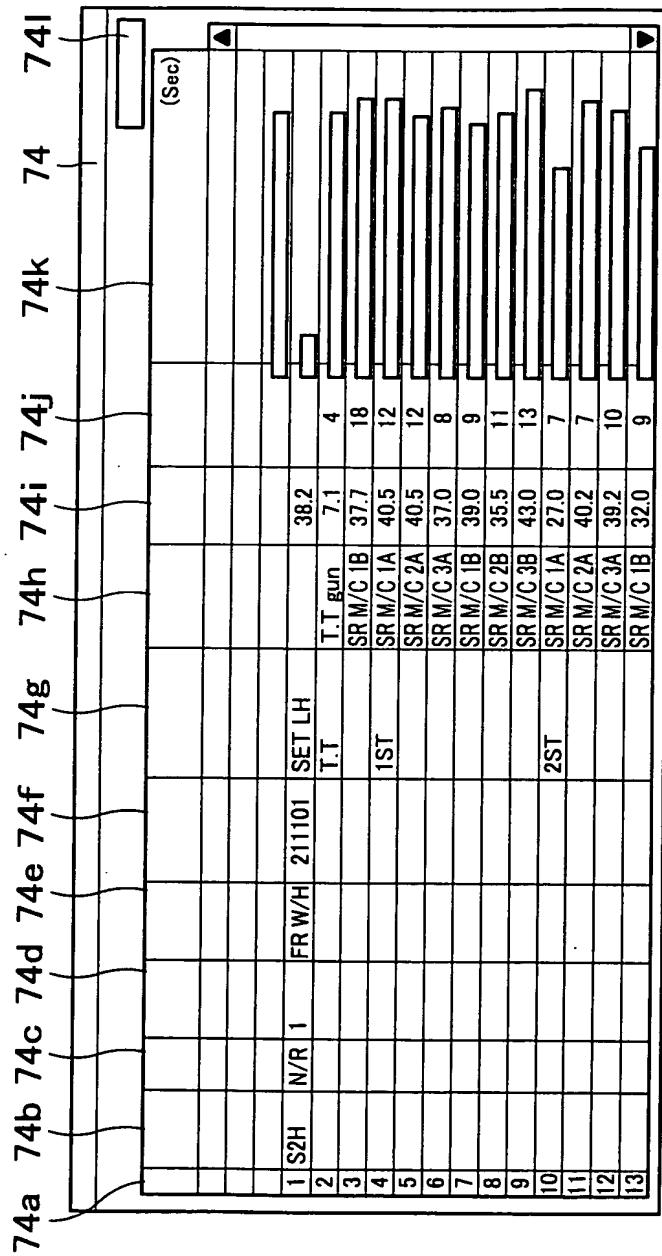


FIG. 39

FIG.40

76a	76b	76c	76d	76e	76f	76g	76h	76i	76j	76k	76l	76m	76
1 S2H	N/R 1	FR W/H	211101	T.T			T.T gun			Set	4		
2							SR M/C 1B			Set	18		
3				1ST			SR M/C 1A			Set	12		
4							SR M/C 2A			Set	12		
5							SR M/C 3A			Set	8		
6							SR M/C 1B			Set	9		
7							SR M/C 2B			Set	11		
8							SR M/C 3B			Set	13		
9							2ST	SR M/C 1A		Set	7		
10								SR M/C 2A		Set	7		
11								SR M/C 3A		Set	10		
12								SR M/C 1B		Set	9		
13								SR M/C 2B		Set	14		
14								SR M/C 3B		Set	12		
15										Sub Total		146	
16													

76n

FIG. 4.1

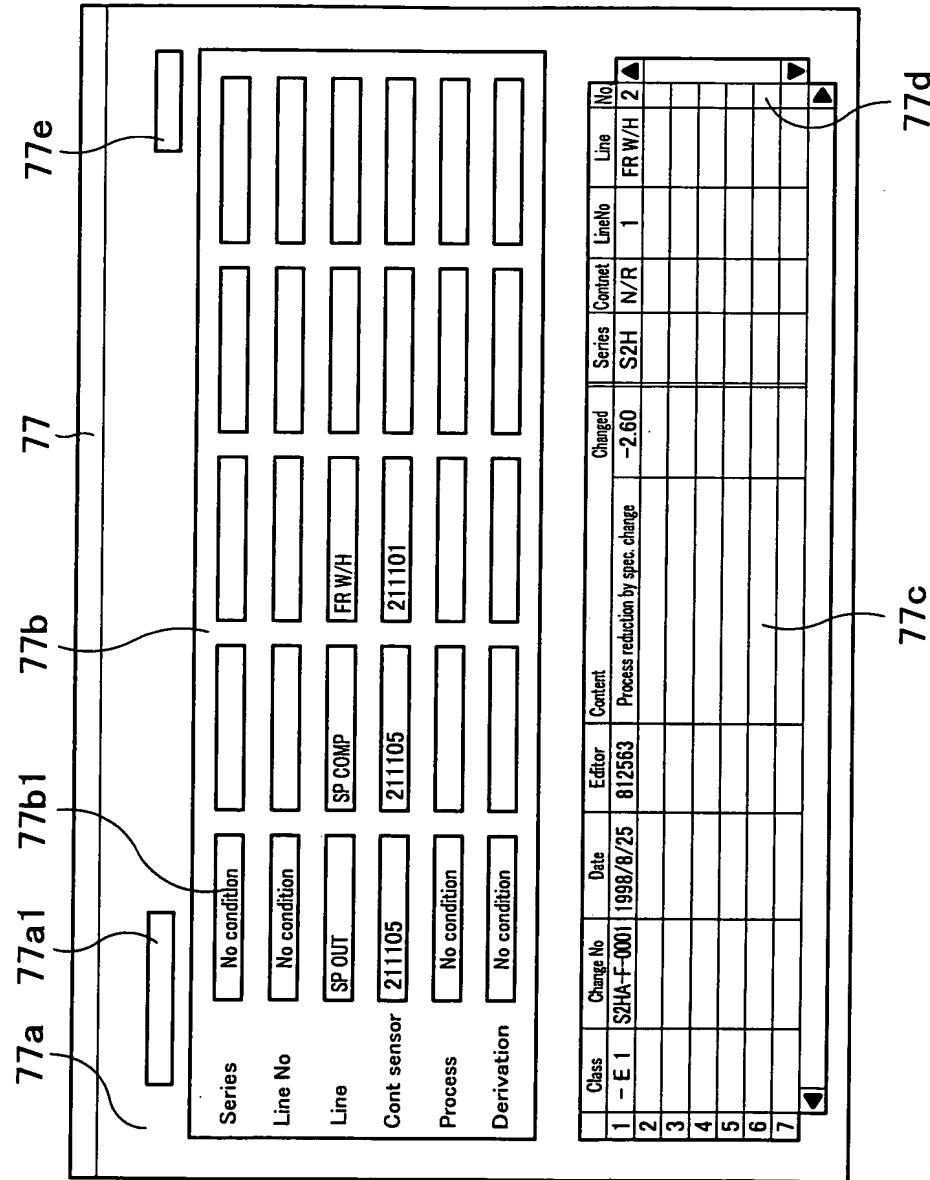


FIG.42A

DO NOT SCALE DRAWING

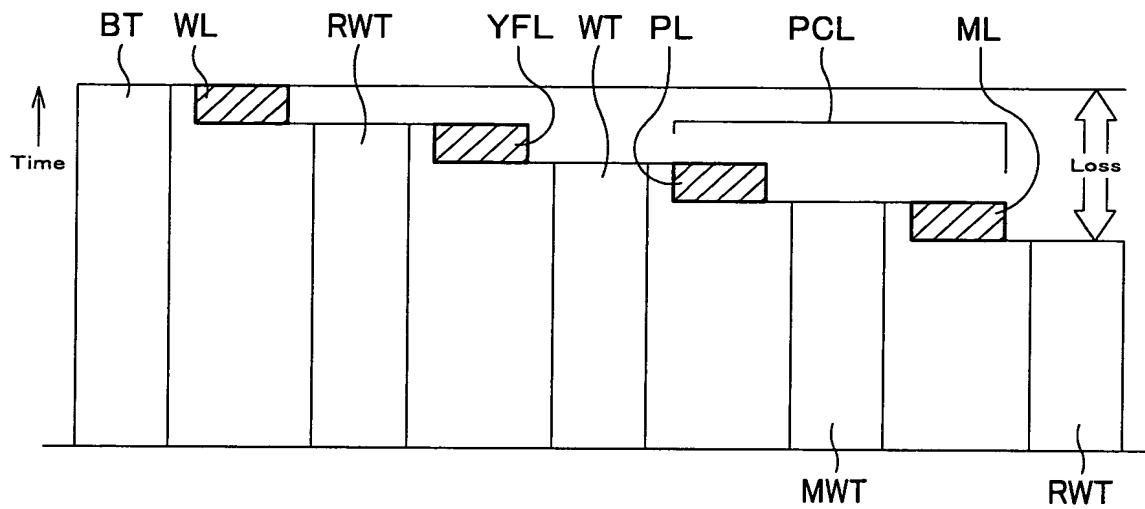


FIG.42B

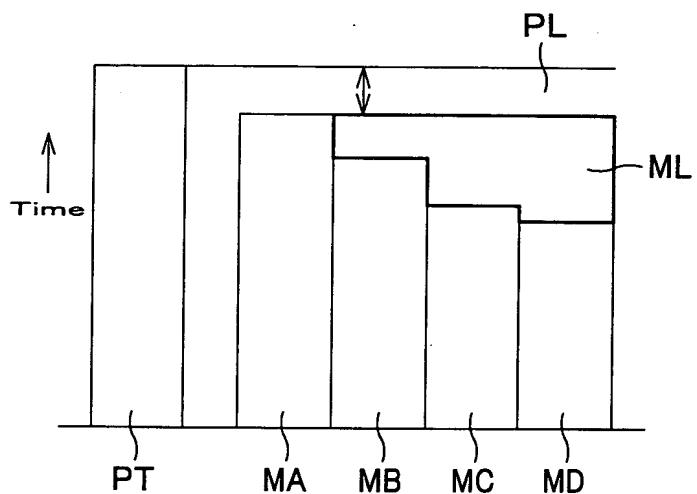


FIG. 4.3

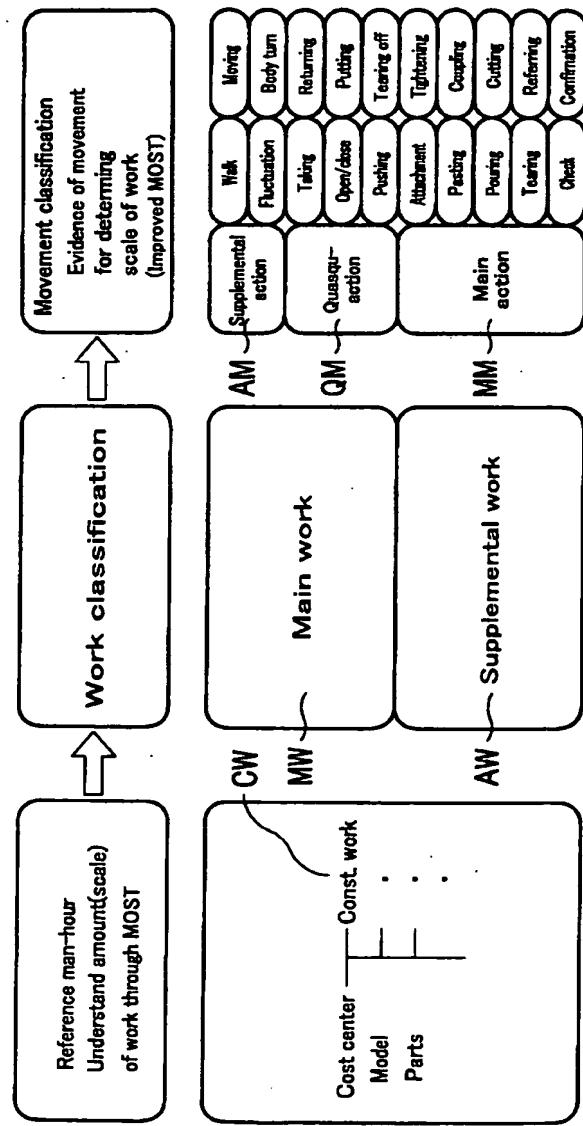


FIG.44

